

# Multphysics Solution for Nanoelectronics

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<http://coer.zju.edu.cn> and <http://cmrft.sjtu.edu.cn>

**Real World: Multiphysics**

**Create So Many Chances for All of Us**

# Call for Papers

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**IEEE Transactions on Electromagnetic Compatibility  
Special Issue on  
Applications of Nanotechnology in Electromagnetic  
Compatibility (Nano-EMC)  
Papers must be submitted by May 1, 2011**

**First Special Issue will be published in IEEE Trans. EMC**

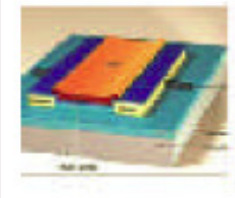
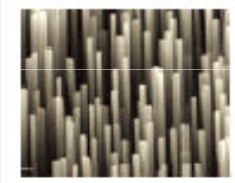
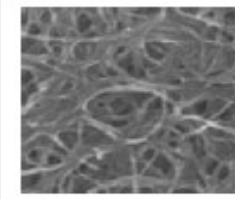
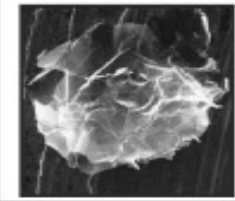
**CALL FOR PAPERS**  
**IEEE Transactions on Electromagnetic Compatibility**  
**Special Issue on**  
**Applications of Nanotechnology in Electromagnetic Compatibility (nano-EMC)**

In the past few years, there has been an exploding interest in nanoscale science and technology. Nanotechnology is functional engineering on an extremely small scale that can be used to develop innovative materials and devices, and implants for numerous industrial applications. It involves the control of materials with a nanoscale fine structure, and with the manipulation of tiny objects at the dimension of molecules and atoms. The potential benefits of nanotechnology are revolutionary. Nanotechnology is truly multidisciplinary: research at the nanoscale frontier is unified by the need to share knowledge, tools and techniques, and expertise on atomic and molecular interactions. Nanotechnology is currently exploited in electronics, optoelectronics, photonics, sensors, material science, medicine and biology, but its application in EMC is still not very wide.

This Special Issue is intended to present recent research advances in nanoscale science and nanotechnology with applications of interest for the EMC community. The Special Issue is aimed to bridge the gap between nanoscale science and technology and EMC; to present new materials, devices and processes for EMC applications exploiting the powerful of nanotechnology; to investigate EMC issues related to the integration of nanocomponents in micro and macro electrical and electronic systems.

Suggested topics to be covered in this Issue include:

- Electromagnetic modeling and characterization of nanostructured materials, devices and systems for EMC;
- Nanostructured materials for EMC applications, like EM shielding, EM energy absorption, antistatics, surge suppression and protection, novel devices;
- Electrical and EM properties of nanocomposites for EMC;
- Nanointerconnects for next generation ICs;
- Signal integrity in nanocomponents and nanodevices;
- Nanostructured sensors for EMC;
- MEMS-based technology for smart antennas arrays and frequency-selective surfaces for EMC;
- Nanometrology for EMC.



**IEEE Transactions on Microwave Theory and Techniques**  
**Special Issue on**  
**Radio-Frequency Nanoelectronics**

Guest Editors

Luca Pierantoni, Università Politecnica delle Marche, Ancona, Italy  
Fabio Coccetti, LAAS-CNRS Toulouse, France  
Paolo Lugli, Technische Universität München, Germany  
Stephen M. Goodnick, Arizona State University, AZ, USA

**Call for Papers**

Due to the new qualitative and quantitative improvements that nanotechnology allows, nanoelectronics has the potential to introduce a paradigm shift in electronic systems design similar to that of the transition from vacuum tubes to semiconductor technology. Since many nano-scale devices and materials exhibit their most interesting properties at radio-frequencies (RF), nanoelectronics represent an enormous and yet widely undiscovered opportunity for the microwave engineering community. However, these new concepts require theoretical and modeling foundations that are supported by established and sophisticated manufacturing and metrology capabilities. The issue at stake is paramount, to close the gap between the nano-science and a new generation of highly integrated and multifunctional devices, circuits, and systems in order to pave the way for a broad range of applications and operating frequencies, covering the RF spectrum, through the microwave spectrum, and up to the optical region.

The IEEE Transactions on Microwave Theory and Techniques invites manuscript submissions for a Special issue, with the aim to provide an appropriate venue, review perspectives, and foster innovations in the area of RF nanoelectronics/nanotechnology that is of interest for the MTT engineering community. Topics to be covered include, but are not limited to:

Devices and Systems:

- Carbon nanotubes (CNT), graphene and nanowire (NW) for RF electronics
- Graphene nanoribbon (GNR) circuits: transmission lines, discontinuities, and energy band filters
- Semiconductor- and other novel material-based nanotechnology for RF electronics
- Nano-structured microwave metamaterials
- Nano-wireless sensors and power meters
- Nano antennas and arrays
- THz nano-electronics/photronics (signal generation/processing, photo emission/detection/conversion)
- Nano- interconnects for advanced RF packaging
- Nanoscale electro-mechanical switches (NEMS) and resonators
- Spin waves for RF nano-electronics (spintronics) and molecular electronics
- Nano-particles and nano-plasmonic structures for RF applications
- Superconducting nanostructures and RF nanodevices for quantum information processing

Theoretical issues and Modeling:

- Multiphysics modeling of nanostructures and nano-devices
- Ballistic transport, periodic modes, wave solutions and multiport circuits in nano-materials
- Advanced techniques for the combined electromagnetic/coherent-transport problem in nano-devices
- Electrodynamics, field emission, radiation, detection and photo-generation in nano-structures
- Wave mixing, dispersive- and non linear-effects in nano-materials

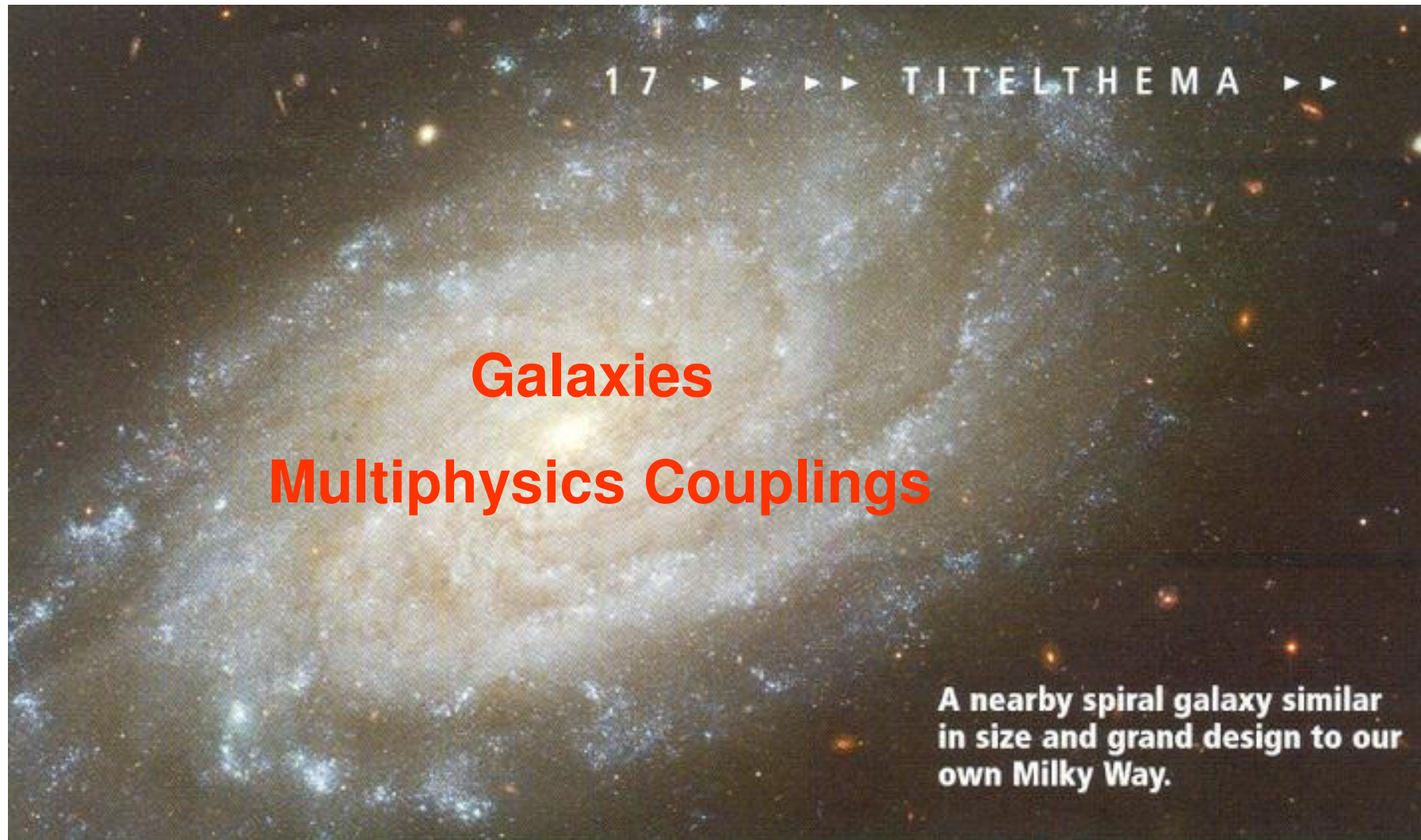
Technology, Instrumentation, Imaging and Reliability

- Metrology and broadband characterization and of nanoscale devices/systems for RF applications
- Microwave nanoscale near field imaging and surface patterning
- Noise measurements of nanoscale devices
- CMOS compatibility and 3D-integration of carbon- and silicon/semiconductor-based nanodevices

**First Special Issue will be published in IEEE Trans. MTT**

# *Real World: Multiphysics*

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**Galaxies**

**Multiphysics Couplings**

A nearby spiral galaxy similar in size and grand design to our own Milky Way.

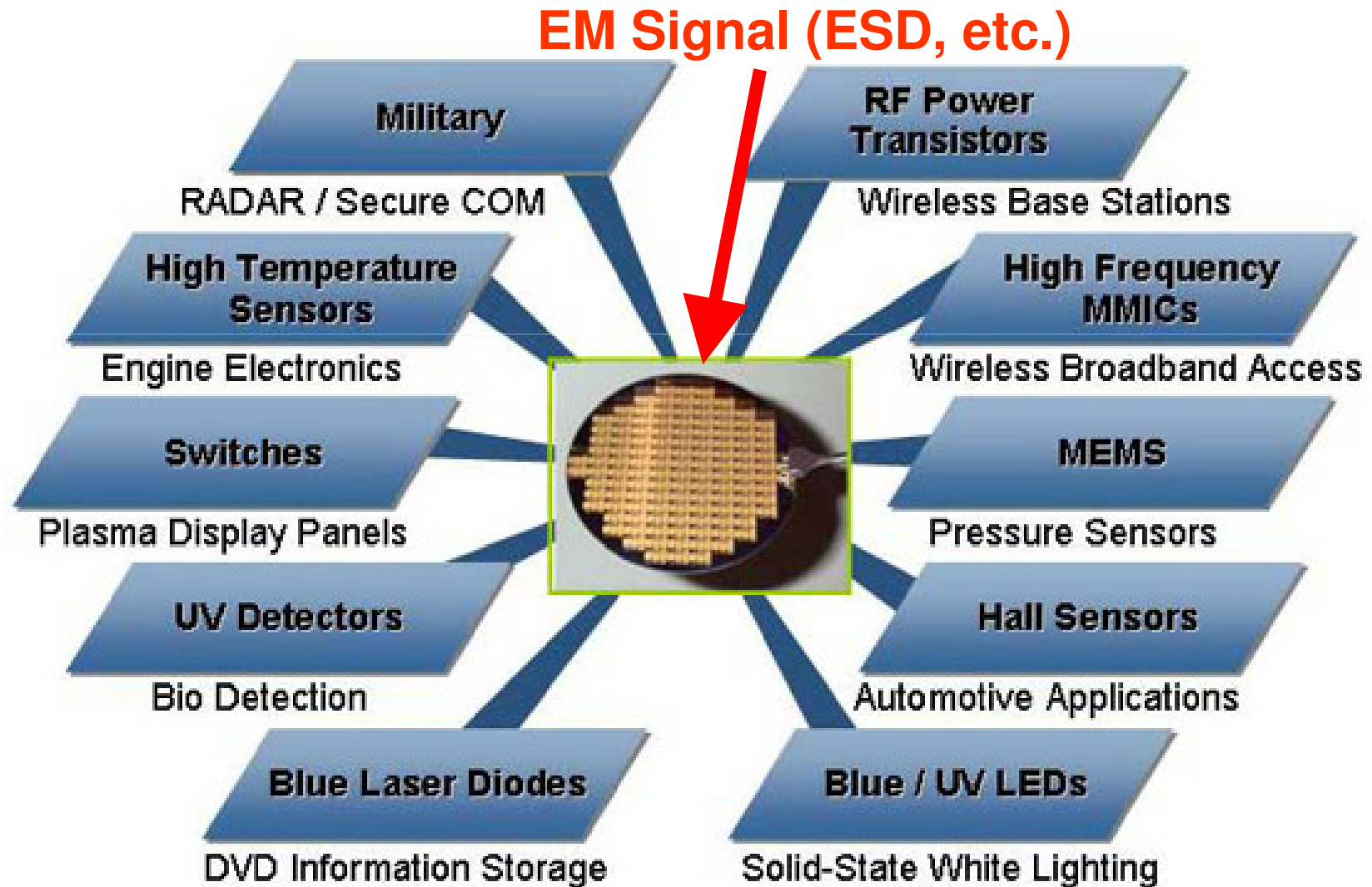
# Global Thermal Effects

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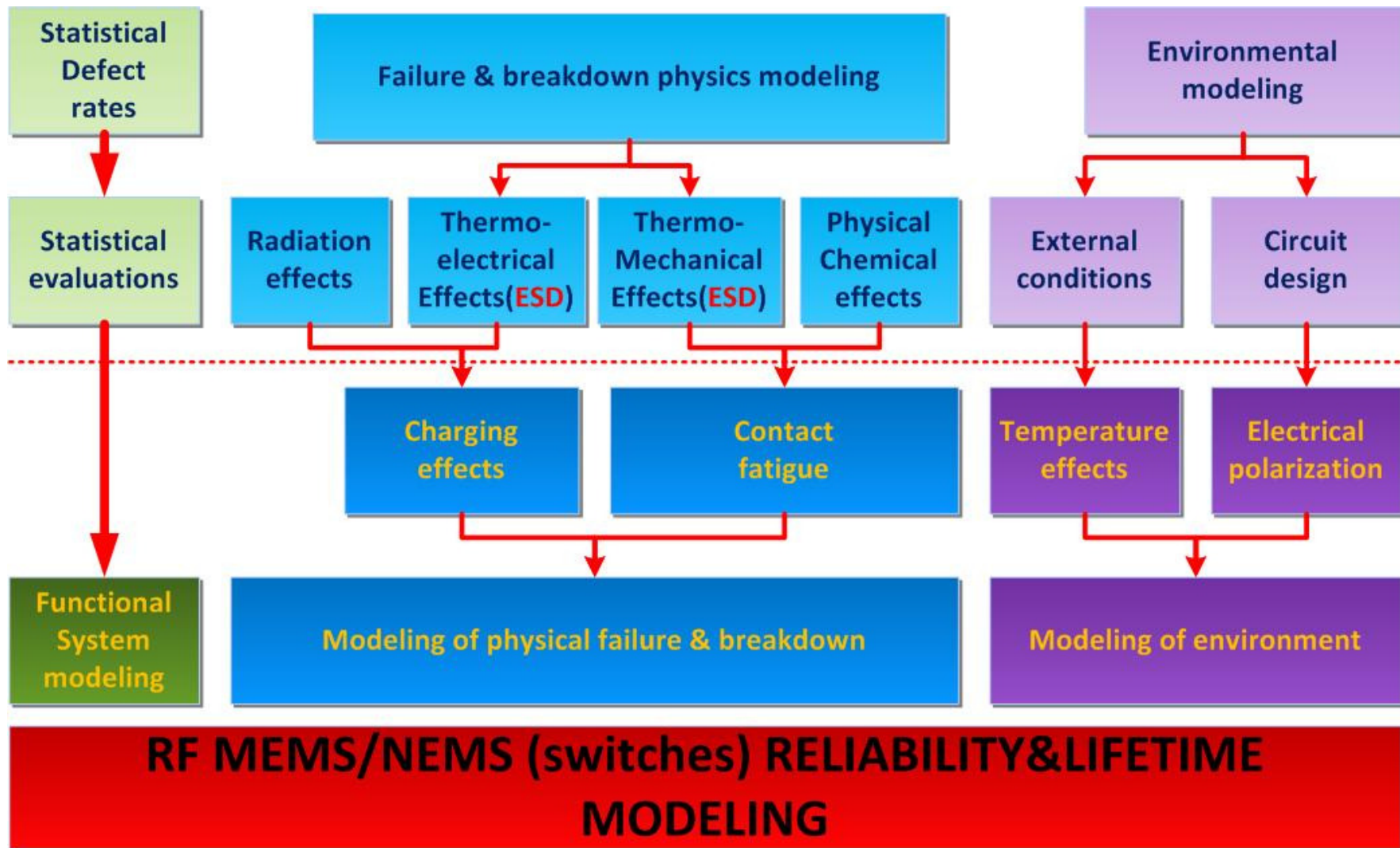
# Multiphysics: Create So Many Chances

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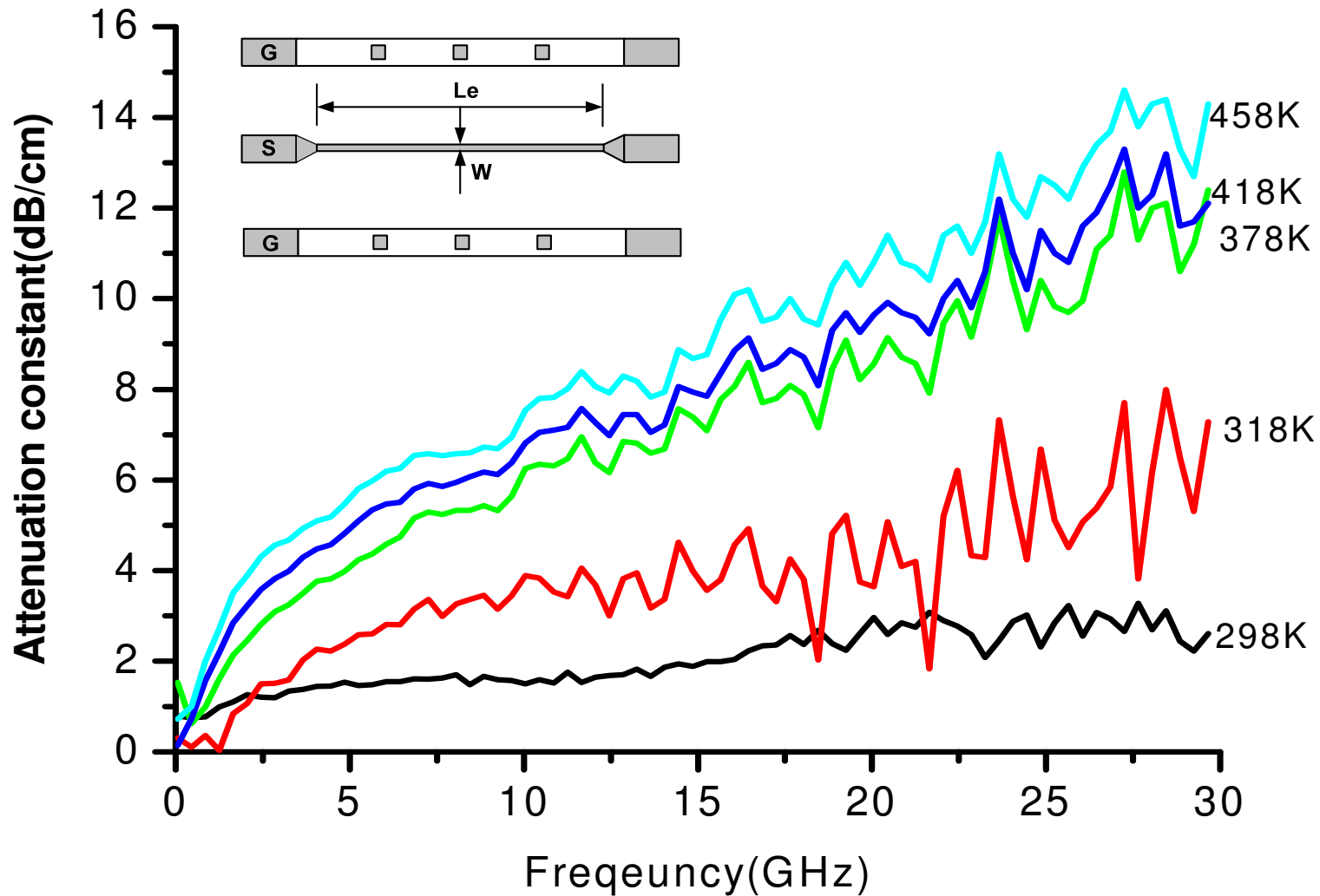
# We Always Need Physical Compatibilities



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# **Silicon-based Transmission Lines**

# Electrothermal Effects

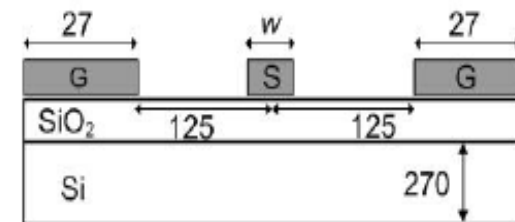
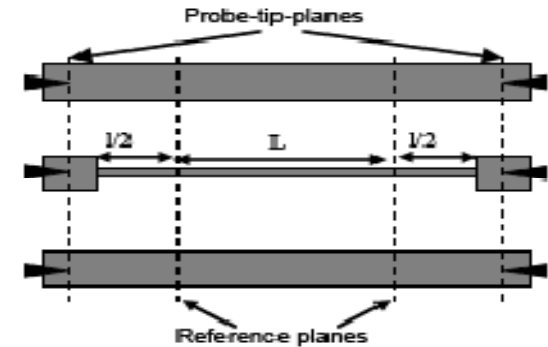
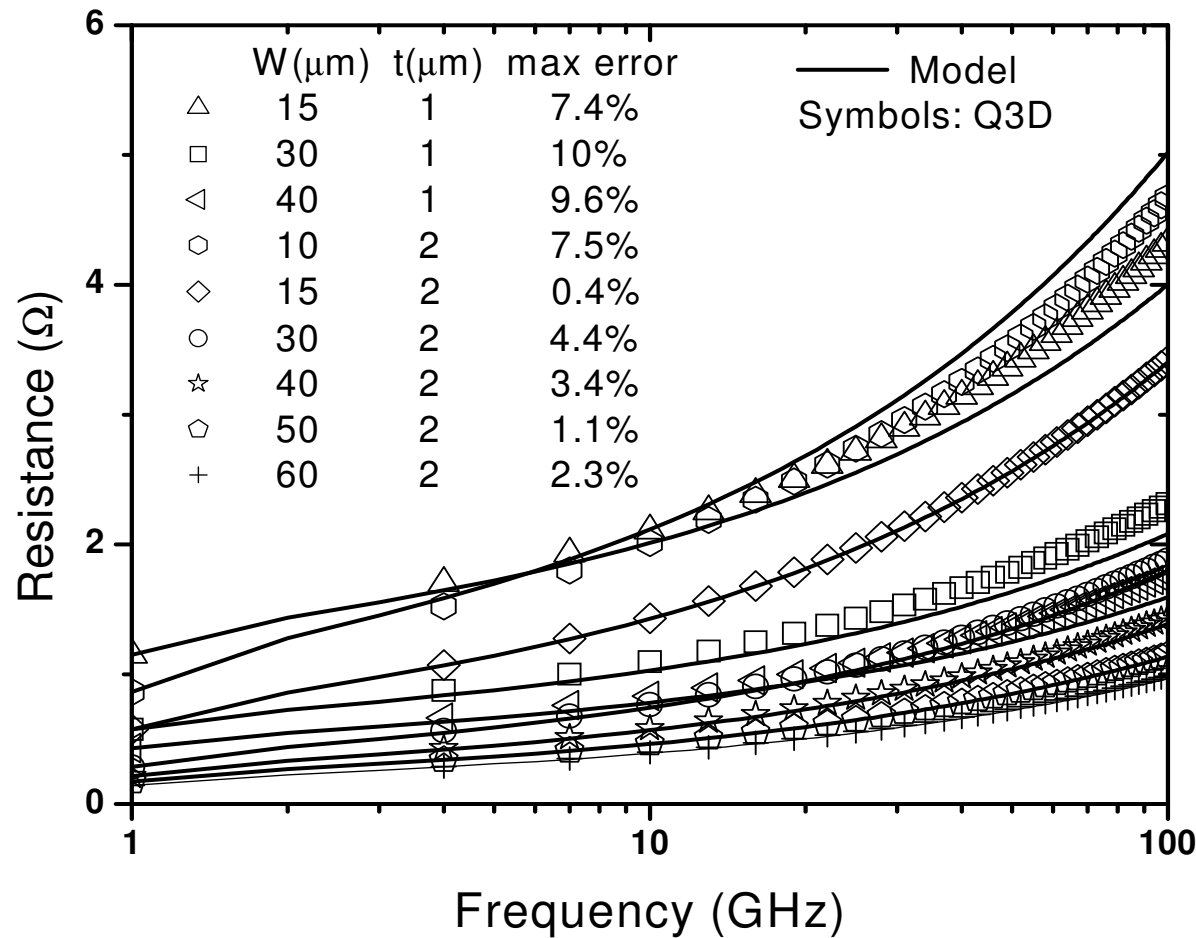


# Problems

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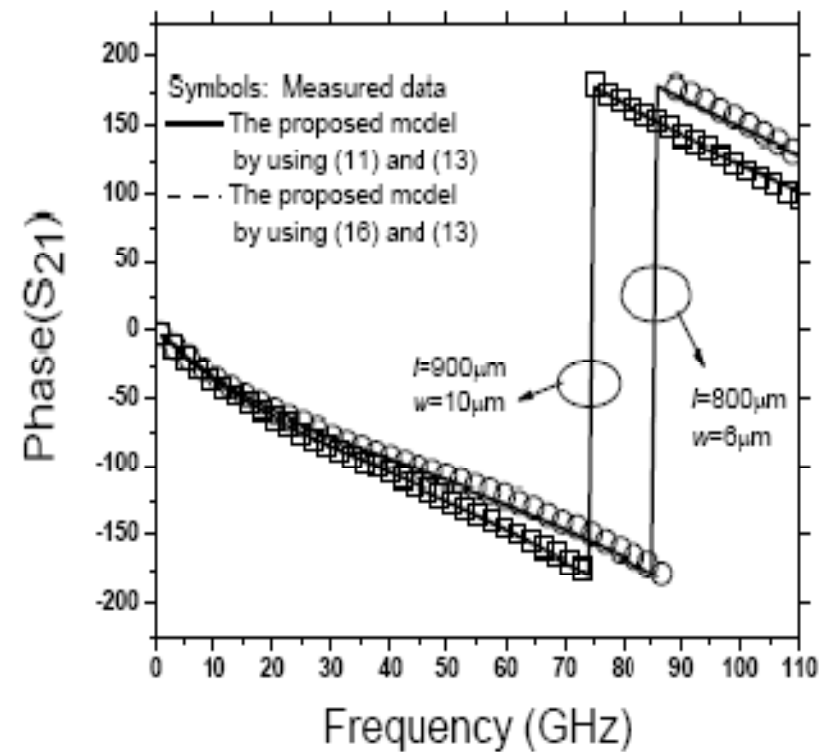
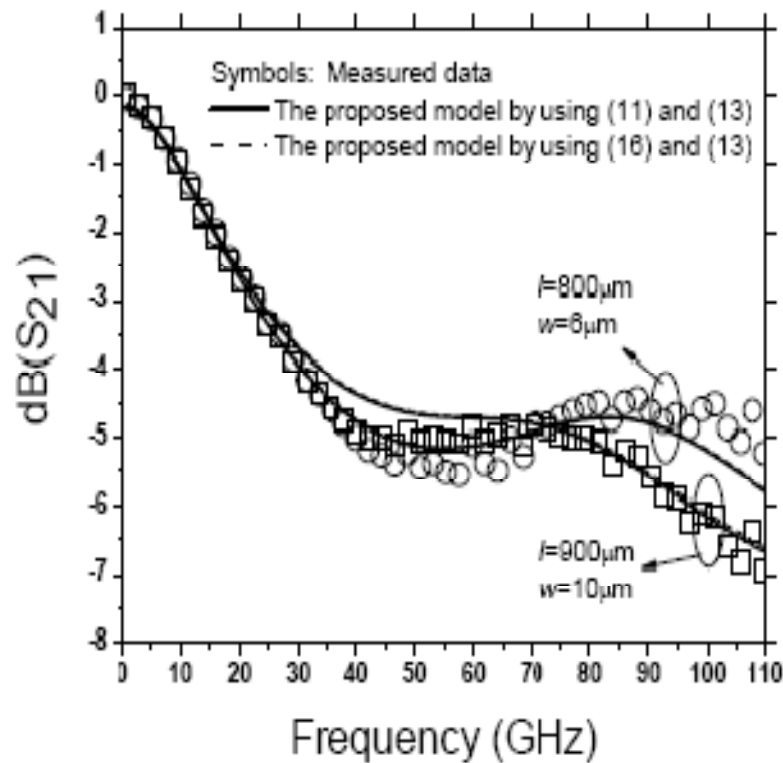
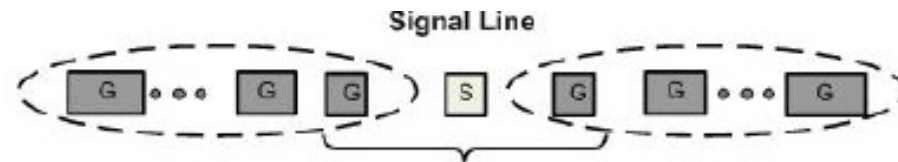
- (1) Temperature effects on electrical conductivities of most metal materials?**
- (2) Temperature effects on thermal conductivities of most semiconducting materials?**

# Silicon-based Millimeter Wave TLs



K. Kang, L. Nan, S. C. Rustagi, W. Y. Yin, et al, "A wideband scalable and SPICE-compatible model for on-chip interconnects up to 110 GHz," IEEE Trans. Microwave Theory Tech., 56(4), 942-951, 2008.

# Silicon-based Millimeter Wave TLs

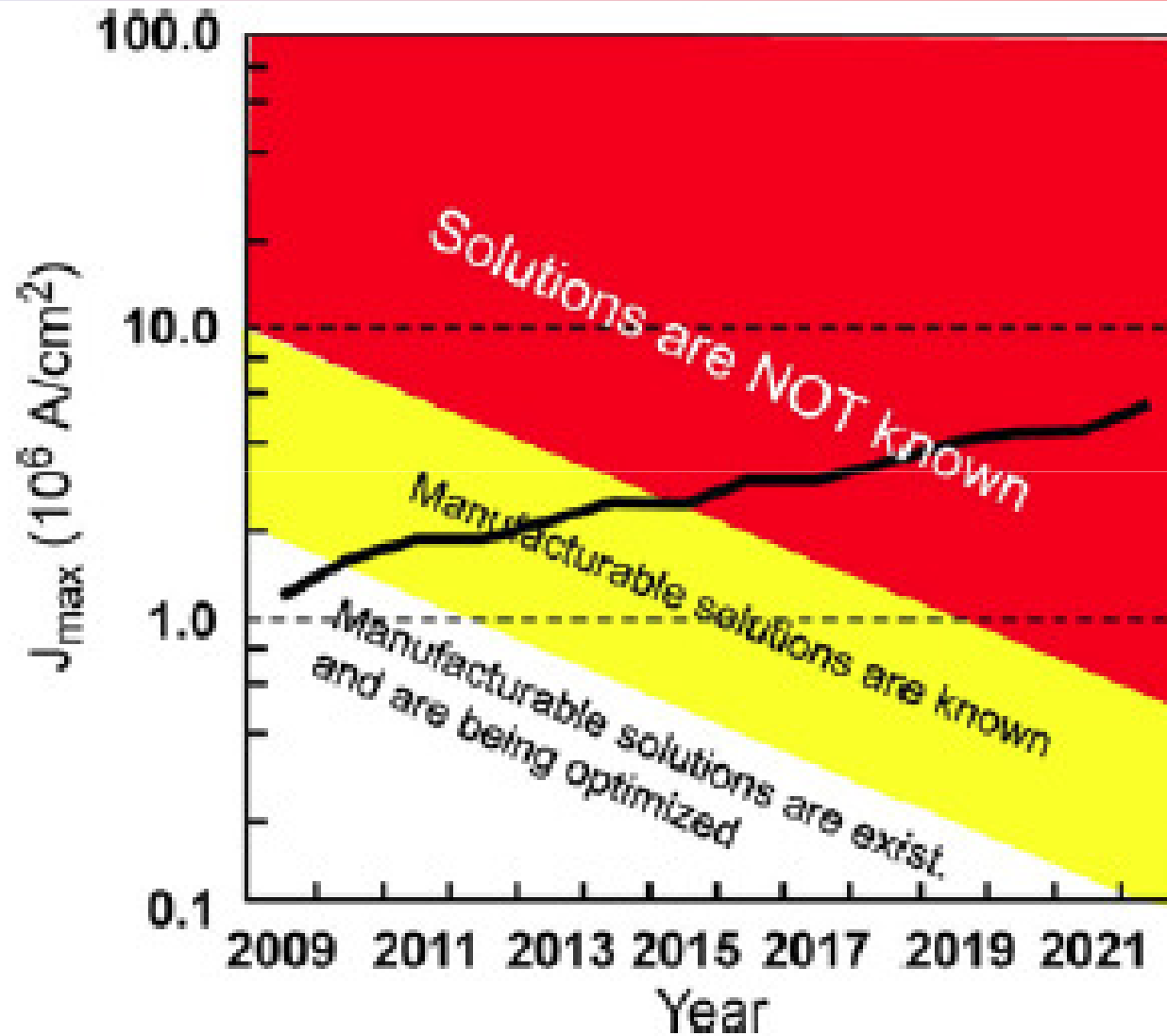


# ITRS

<i>Year of Production</i>	<i>2014</i>	<i>2015</i>	<i>2016</i>	<i>2017</i>	<i>2018</i>	<i>2019</i>	<i>2020</i>
<i>DRAM ½ Pitch (nm) (contacted)</i>	<i>28</i>	<i>25</i>	<i>22</i>	<i>20</i>	<i>18</i>	<i>16</i>	<i>14</i>
<i>MPU/ASIC Metal 1 ½ Pitch (nm)(contacted)</i>	<i>28</i>	<i>25</i>	<i>22</i>	<i>20</i>	<i>18</i>	<i>16</i>	<i>14</i>
<i>MPU Physical Gate Length (nm)</i>	<i>11</i>	<i>10</i>	<i>9</i>	<i>8</i>	<i>7</i>	<i>6</i>	<i>6</i>
Number of metal levels	<b>13</b>	<b>13</b>	<b>13</b>	<b>14</b>	<b>14</b>	<b>14</b>	<b>14</b>
Number of optional levels – ground planes/capacitors	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>
Total interconnect length (m/cm <sup>2</sup> ) – Metal 1 and five intermediate levels, active wiring only [1]	<b>3571</b>	<b>4000</b>	<b>4545</b>	<b>5000</b>	<b>5555</b>	<b>6250</b>	<b>7143</b>
FITs/m length/cm <sup>2</sup> × 10 <sup>-3</sup> excluding global levels [2]	<b>1.4</b>	<b>1.3</b>	<b>1.1</b>	<b>1</b>	<b>0.9</b>	<b>0.8</b>	<b>0.7</b>
J <sub>max</sub> (A/cm <sup>2</sup> ) – intermediate wire (at 105°C)	<b>1.06E+07</b>	<b>1.14E+07</b>	<b>1.47E+07</b>	<b>1.54E+07</b>	<b>1.80E+07</b>	<b>2.23E+07</b>	<b>2.74E+07</b>
Metal 1 wiring pitch (nm)	<b>56</b>	<b>50</b>	<b>44</b>	<b>40</b>	<b>36</b>	<b>32</b>	<b>28</b>
Conductor effective resistivity (μΩ-cm) Cu intermediate wiring including effect of width-dependent scattering and a conformal barrier of thickness specified below	<b>5.2</b>	<b>5.58</b>	<b>6.01</b>	<b>6.33</b>	<b>6.7</b>	<b>7.34</b>	<b>8.19</b>

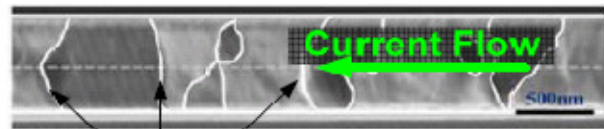
**After 2014: J<sub>max</sub> > 1.06 x 10<sup>7</sup> A/cm<sup>2</sup>**

# Final Solutions are not Known

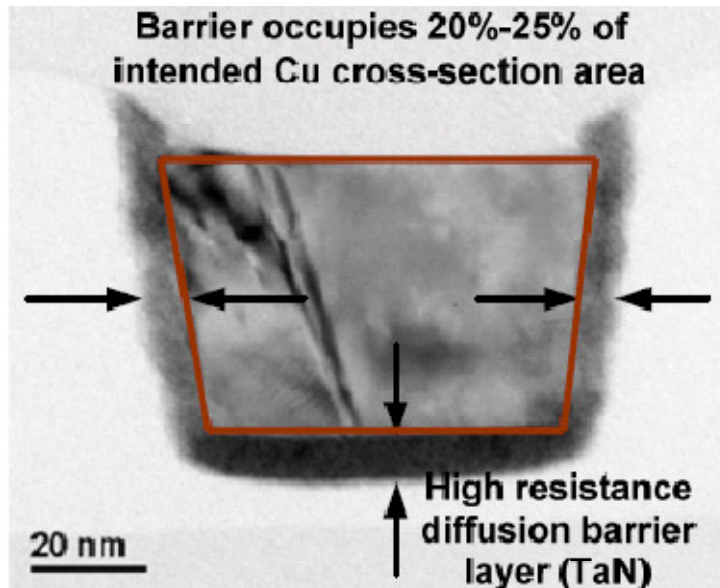




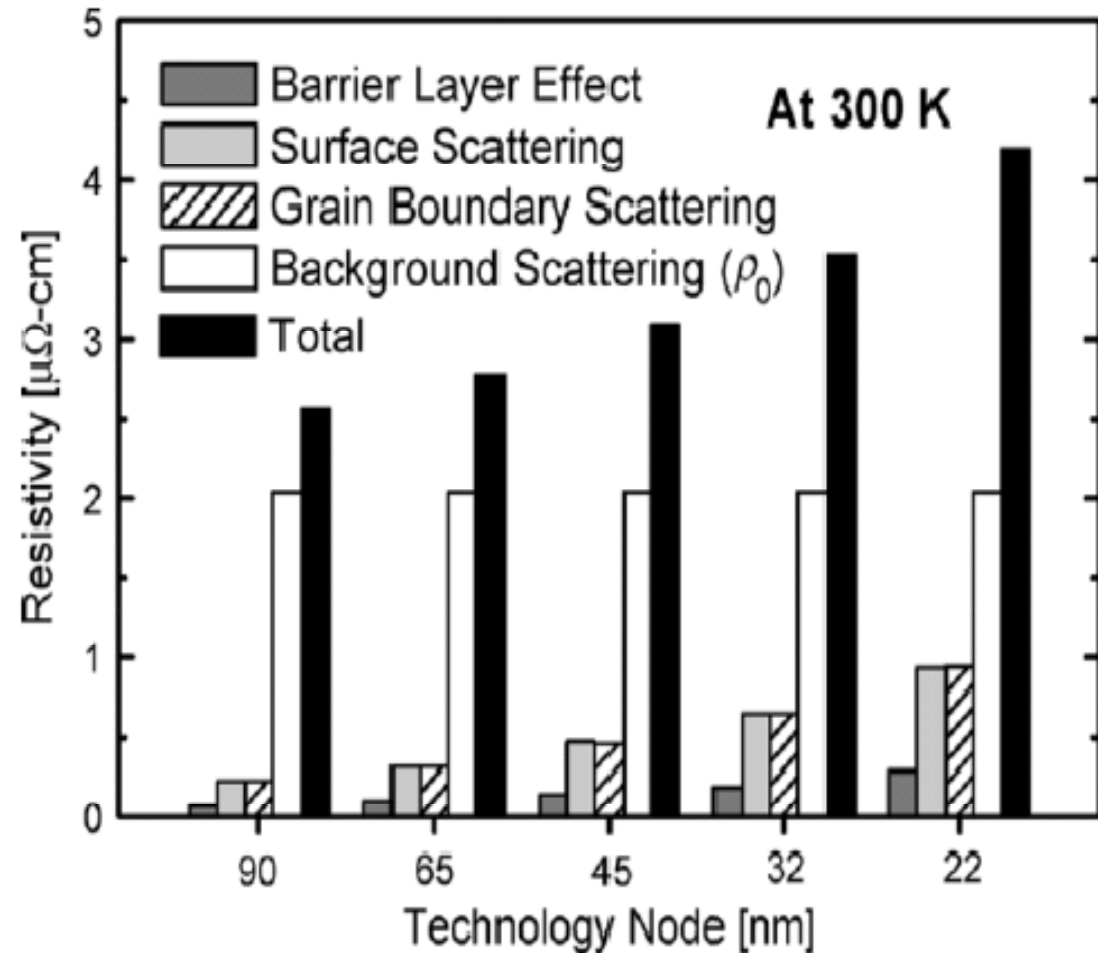
# Size Effect in Cu Interconnect



Cu grain boundaries  
Top-view TEM of Cu interconnect

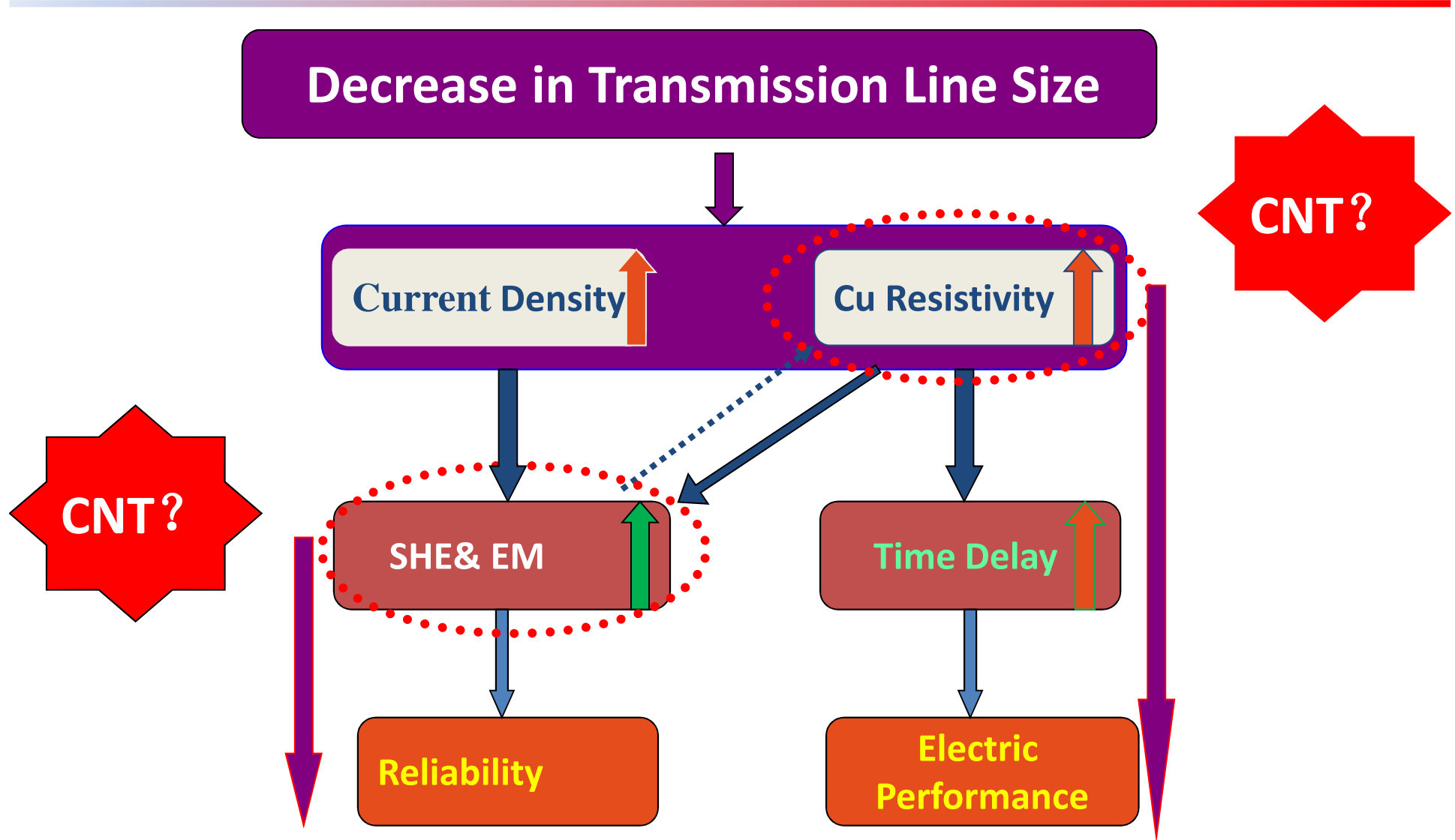


TEM cross-section of narrow Cu interconnect



**Cu resistivity will be increased rapidly!  
Electric performance and reliability will be decreased due to self-heating effect !**

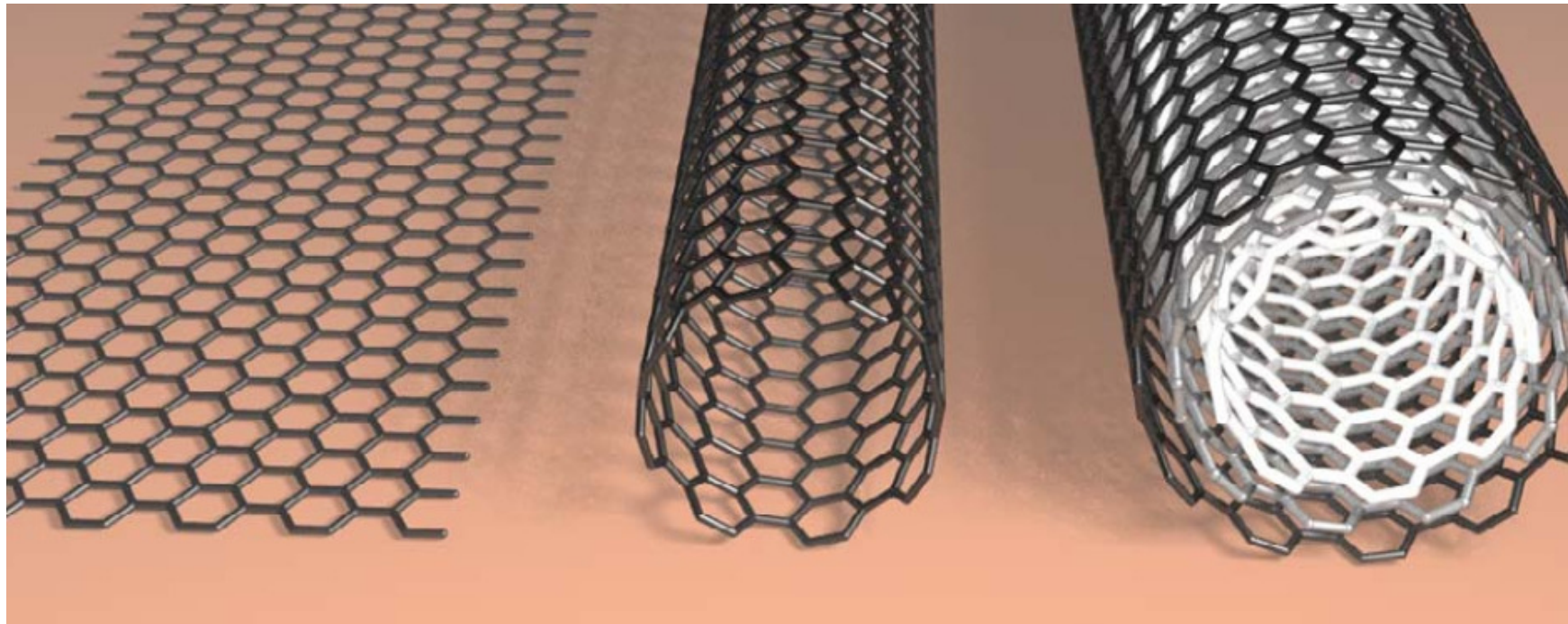
# CNT Solution



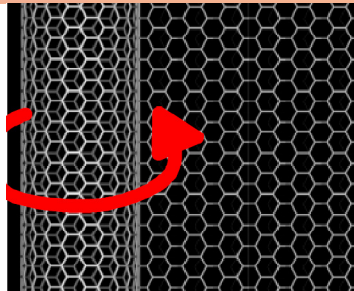
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# **Carbon Nanotube Transmission Lines (CNTL): Beyond Maxwell's Equations**

# CNT



GR

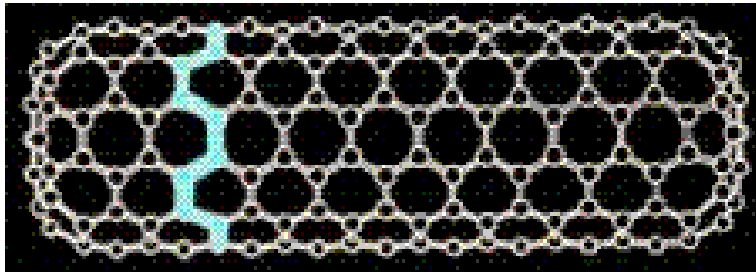


SWCNT

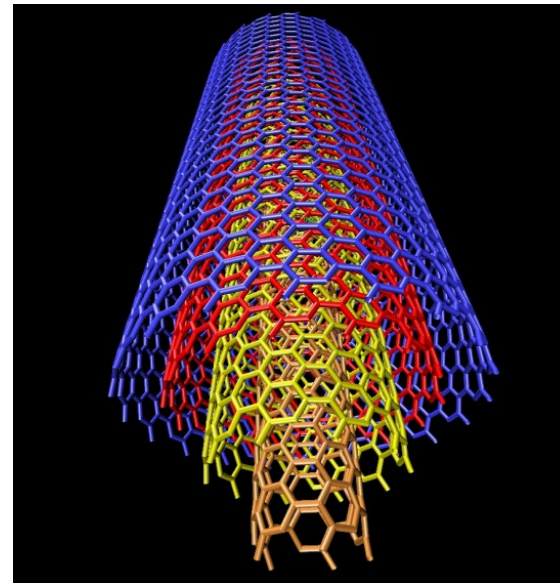
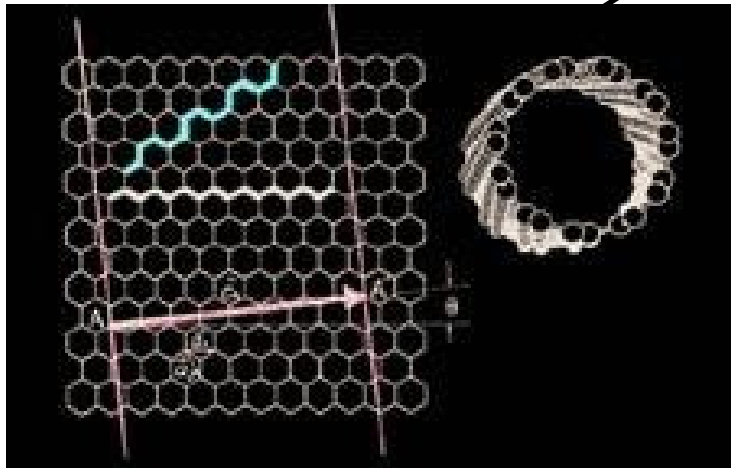
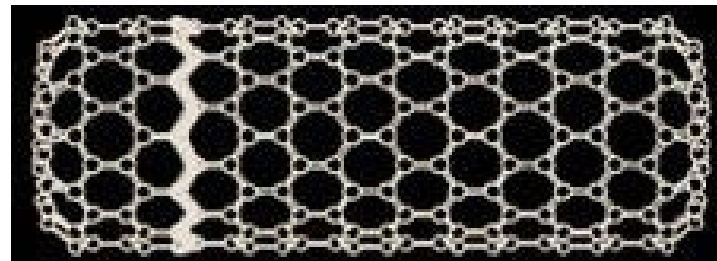
MWCNT

# CNT Classification

Arm-Chair CNT(M)



Zig-Zag CNT (M & S)



MWCNT

(each wall can be S or M, most walls are M)

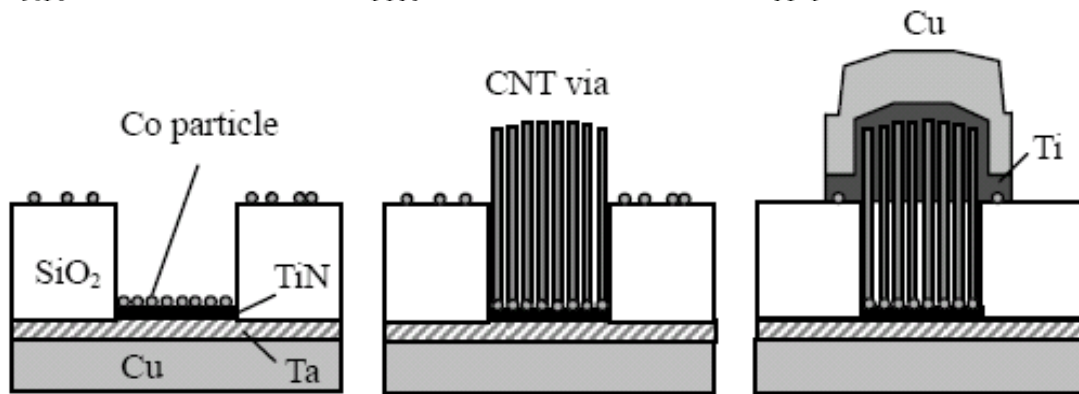
About 1/3 of all SWCNTs are metallic and 2/3 are semiconducting

# Metallic SWCNT Properties

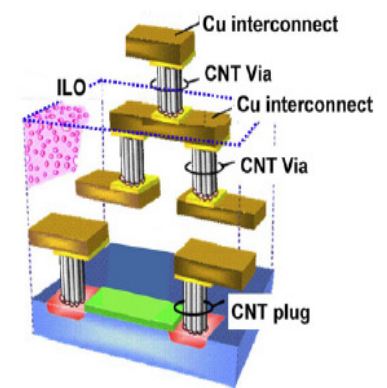
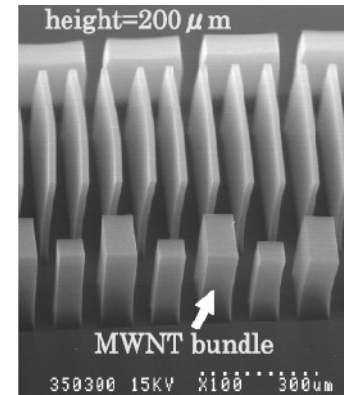
- Length: um-mm
- Diameter: 0.4-100nm
- Strength : 45 Tpa! (Steel ~ 2Tpa)
- Thermal stability: operating temperature up to 700 ° C.

	<b>CNT</b>	<b>Cu</b>
Maximum current carrying density(A/cm*cm)	<b>&gt;1X10<sup>9</sup></b> <small>Radosavljevic, et al., <i>Phys. Rev. B</i>, 2001</small>	<b>&lt;1X10<sup>7</sup></b>
Thermal conductivity (W/mK)	<b>5800</b> <small>Hone, et al., <i>Phys. Rev. B</i>, 1999</small>	<b>385</b>
Mean free path (diameter=1nm)	<b>&gt;1000</b> <small>McEuen, et al., <i>IEEE Trans. Nano.</i>, 2002</small>	<b>40</b>

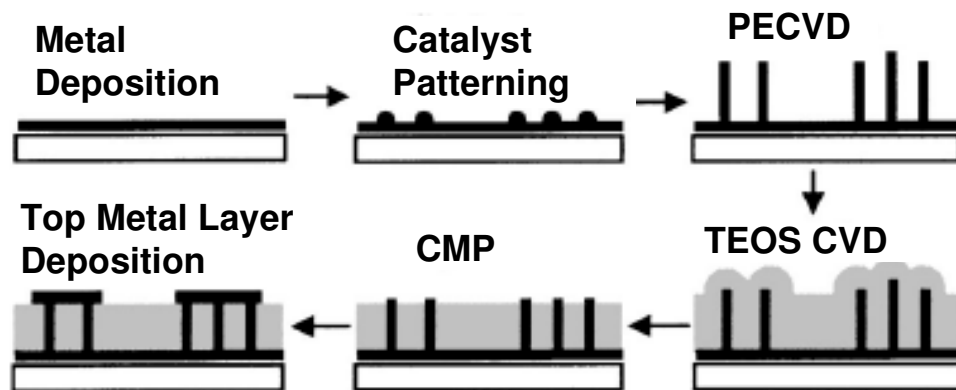
# CNT Vias



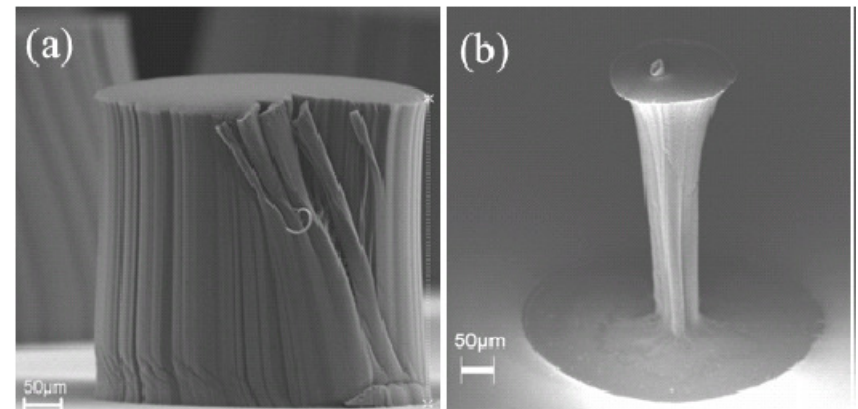
The growth of carbon nanotube interconnect technology  
S. Sato et al., *IITC*, 2006.



Vertical array of multi-walled carbon nanotube bundles  
Y. Awano, *IEICE TE*, 2006; *PIEEE*, 2010.



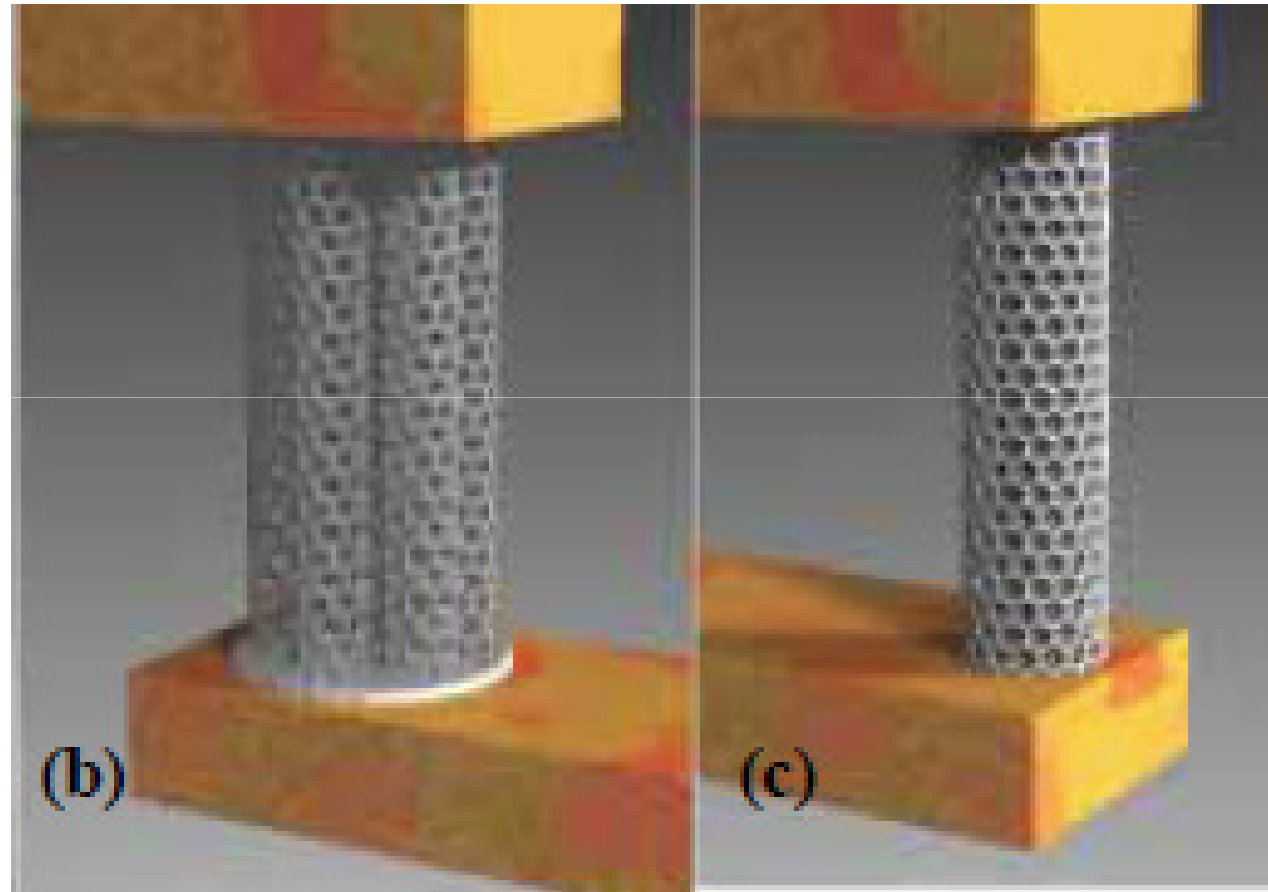
A bottom-up growth of carbon nanotube interconnect technology  
J. Li et al., *APL*, 2003.



High density of carbon nanotube bundles  
Z. Liu, et al., *IITC*, 2007.

# CNT Vias

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## Carbon Nanotubes for Interconnect Applications

Franz Kreupl, Andrew P. Graham, Maik Liebau, Georg S. Duesberg, Robert Seidel, Eugen Unger  
Infineon Technologies AG, Corporate Research, Otto-Hahn-Ring 6, 81739 Munich, Germany  
Tel: +498923444618, email: [franz.kreupl@infineon.com](mailto:franz.kreupl@infineon.com)



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# **Carbon Nanotubes for Active Nano Devices**

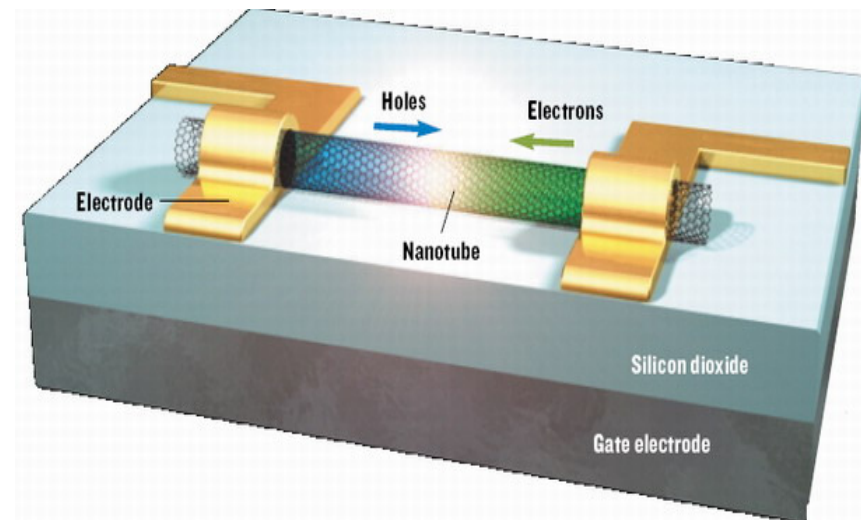
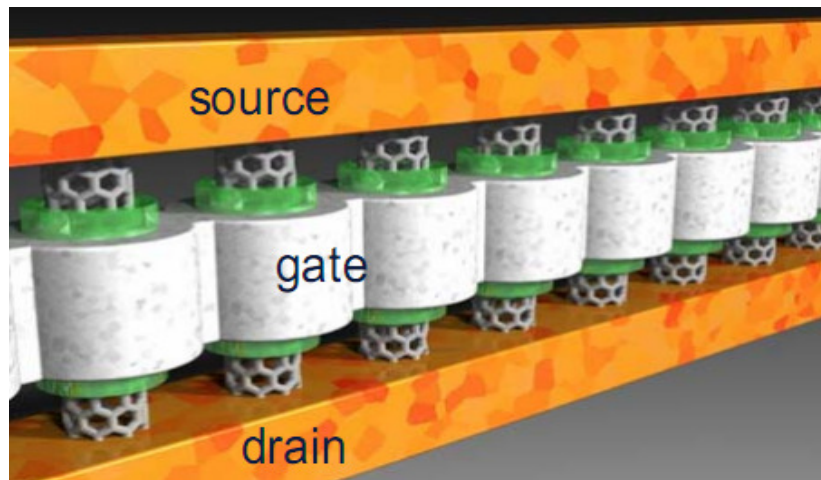
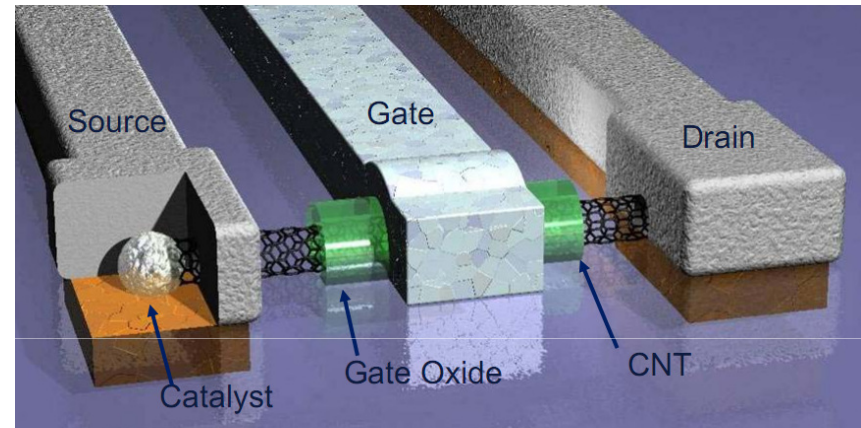
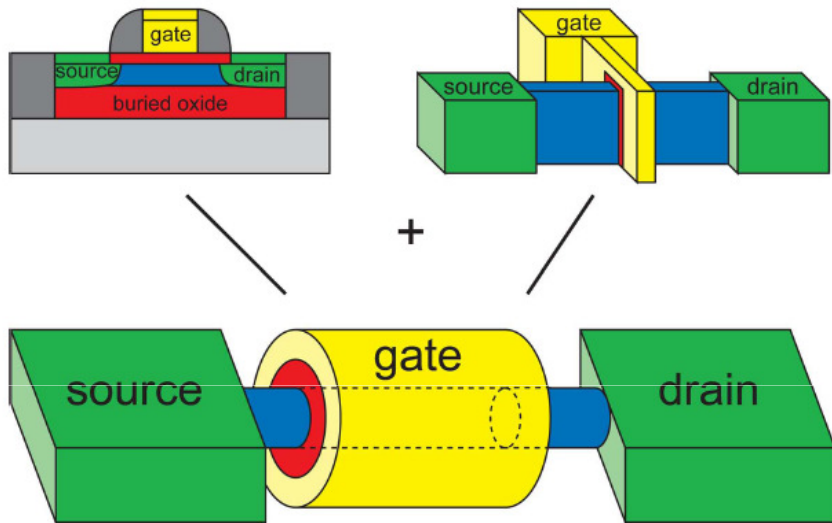
# Semiconducting SWCNT Properties

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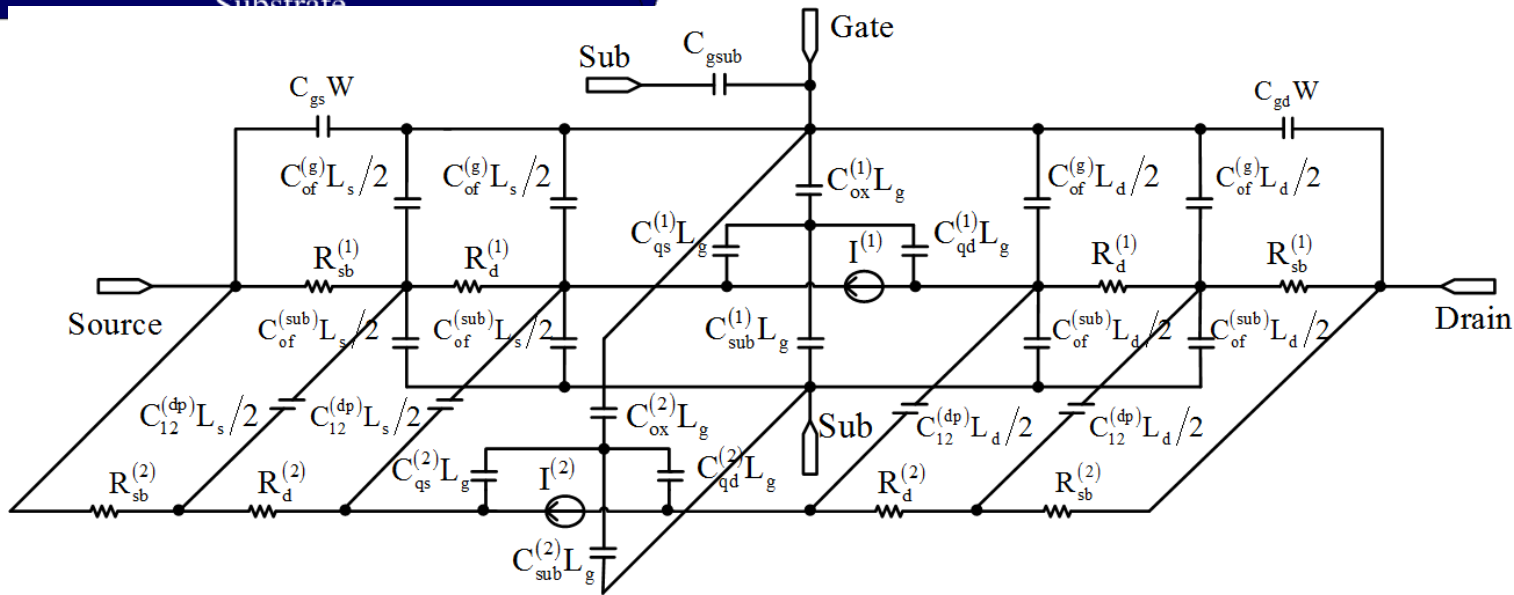
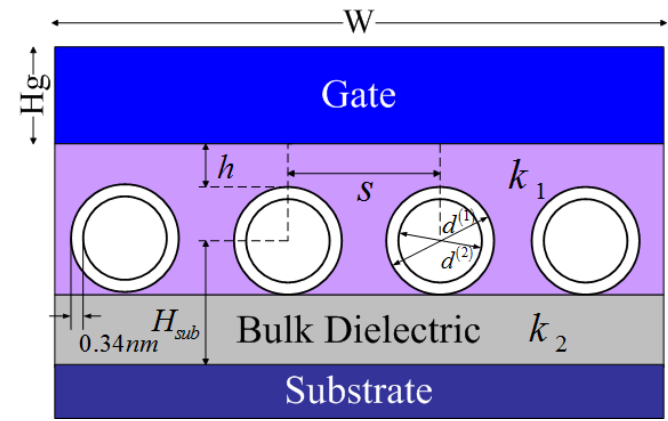
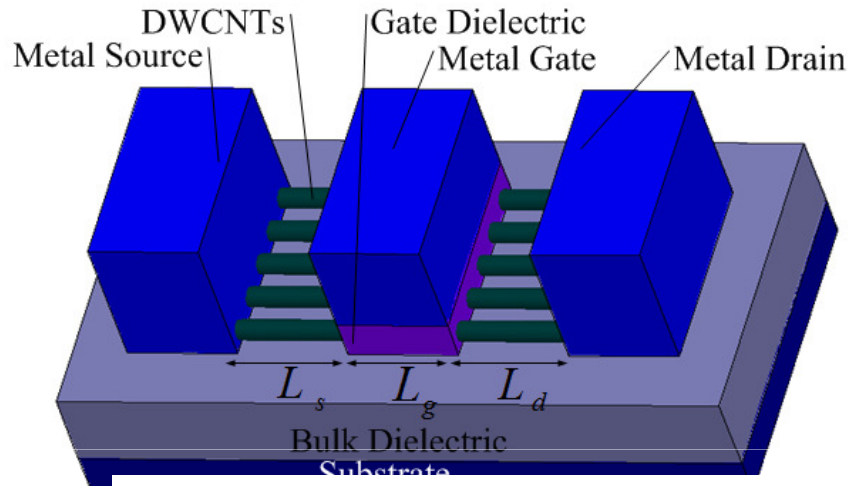
Comparison of CNT properties with other semiconductors.

	Bandgap (eV)	Electron Mobility (cm <sup>2</sup> /Vs)	Saturated Electron Velocity (10 <sup>7</sup> cm/s)	Thermal Conductivity (W/cm-K)
CNT	~0.9	100,000	>10	>30
InAs	0.36	33,000	0.04	0.27
Si	1.1	1,500	0.3	1.5
GaAs	1.42	8,500	0.4	0.5
InP	1.35	5,400	0.5	0.7
4HSiC	3.26	700	2.0	4.5
GaN	3.49	900	3.3	20

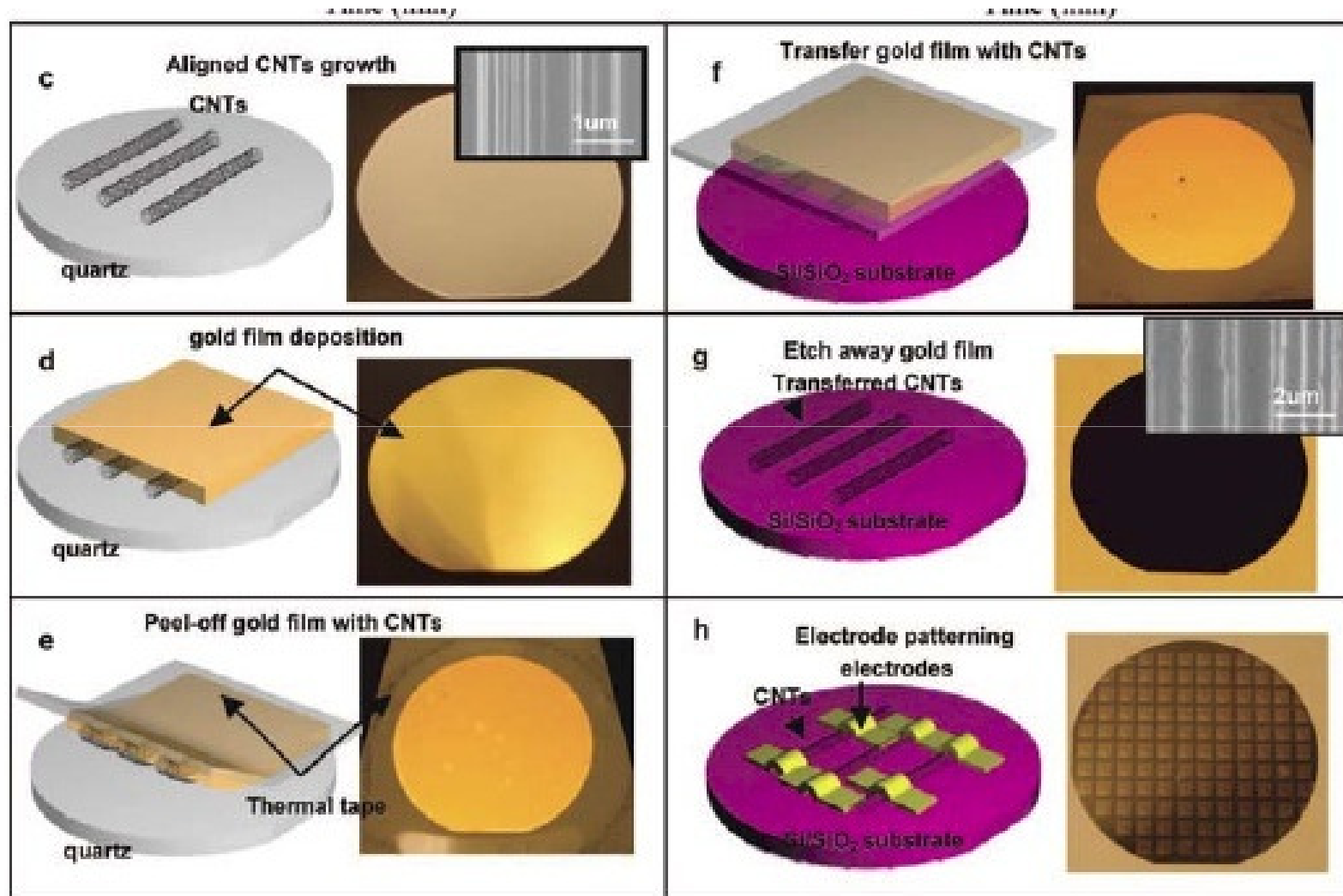
# CNTFETs



# DWCNTFETs



# Fabrication



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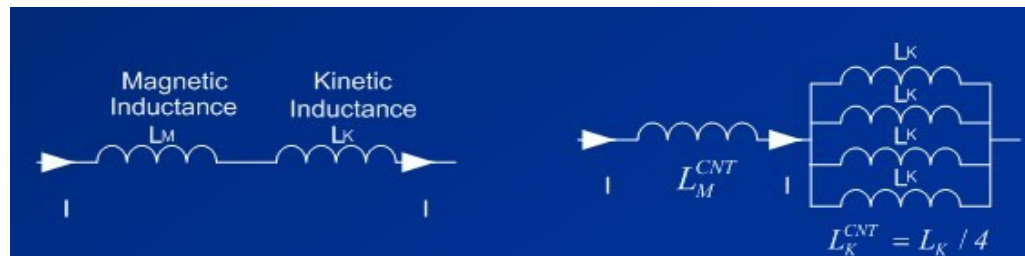
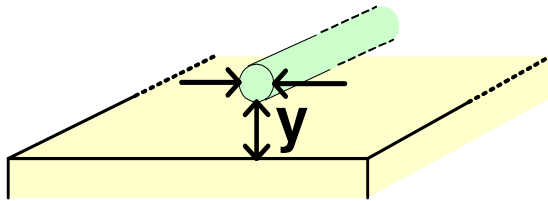
# **Electromagnetic Capability-Oriented Study on CNTLs**

**Multiphysics Issues:**

**Beyond Maxwell's Equations: Quantum Effects**

**Both Frequency- and Temperature-Dependent**

# Distributed Parameters of a SWCNT



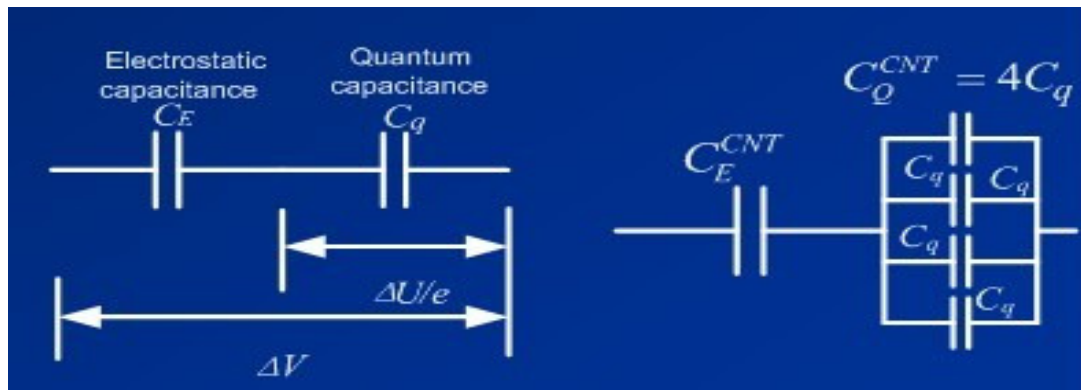
## Kinetic Inductance

$$L_{k-CNT} = \frac{h}{2v_F e^2}$$

$$L_K \approx 16 \text{ nH} / \mu\text{m}$$

$$L_M^{CNT} = \frac{\mu}{2\pi} \ln\left(\frac{y}{d}\right)$$

## Quantum Capacitance

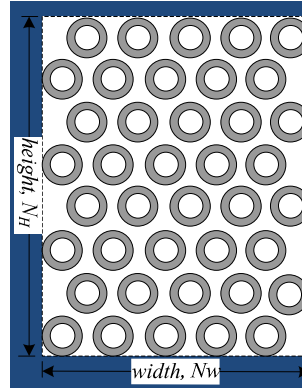


$$C_Q = \frac{\Delta Q}{\Delta V} \sim 96 \text{ aF} / \mu\text{m}$$

$$C_E = \frac{2\pi\epsilon}{\ln(2h/d)}$$

# SWCNT Bundle

$$\begin{aligned}
 R_{CNT} &= R_C + R_Q \left(1 + \frac{\ell_{CNT}}{\ell_{mfp}}\right) \\
 &= (R_C + R_Q) + \frac{R_Q}{\ell_{mfp}} \ell_{CNT} \\
 &= R_l + R_d \ell_{CNT};
 \end{aligned}$$



## Quantum Resistance

$$R_Q = 6.45 K\Omega$$

## Contact Resistance

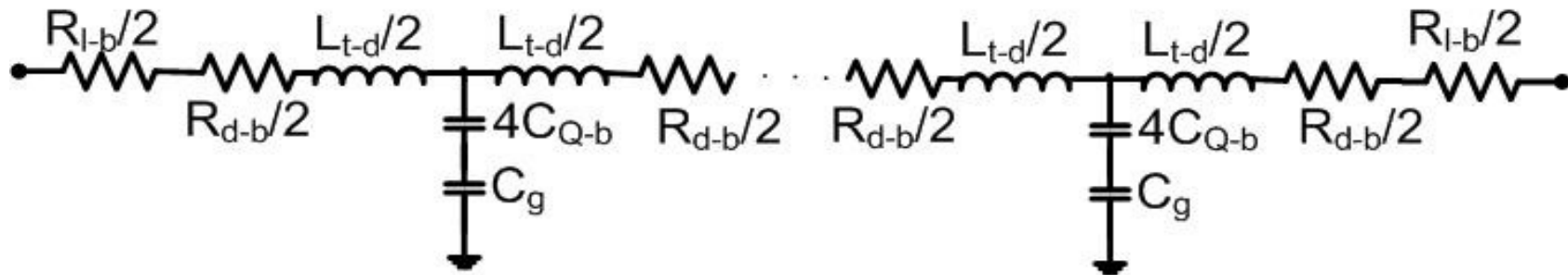
$$R_C$$

$$C_{Q-b} = C_Q \cdot n_{CNT}$$

$$L_{k-b} = \frac{L_{k-CNT}}{4n_{CNT}}$$

$$R_b = \frac{R_{CNT}}{n_{CNT}} = \frac{(R_C + R_Q)}{n_{CNT}} + \frac{R_Q}{n_{CNT} \ell_{mfp}} \ell_{CNT} = R_{lb} + R_{db} \ell_{CNT};$$

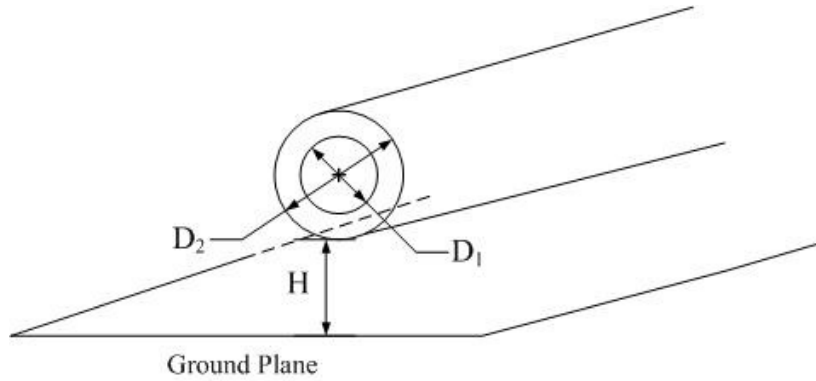
$$L_t = \frac{L_{k-b} + L_{M-b}}{\ell_{CNT}} \cdot \ell_{CNT} = L_{t-d} \cdot \ell_{CNT}.$$



**Equivalent circuit model of a SWCNT bundle**



# DWCNT



$$C_{CM} = \frac{2\pi\epsilon}{\ln(D_2 / D_1)};$$

$$C_{CM-b} = C_{CM} \cdot n'_{CNT};$$

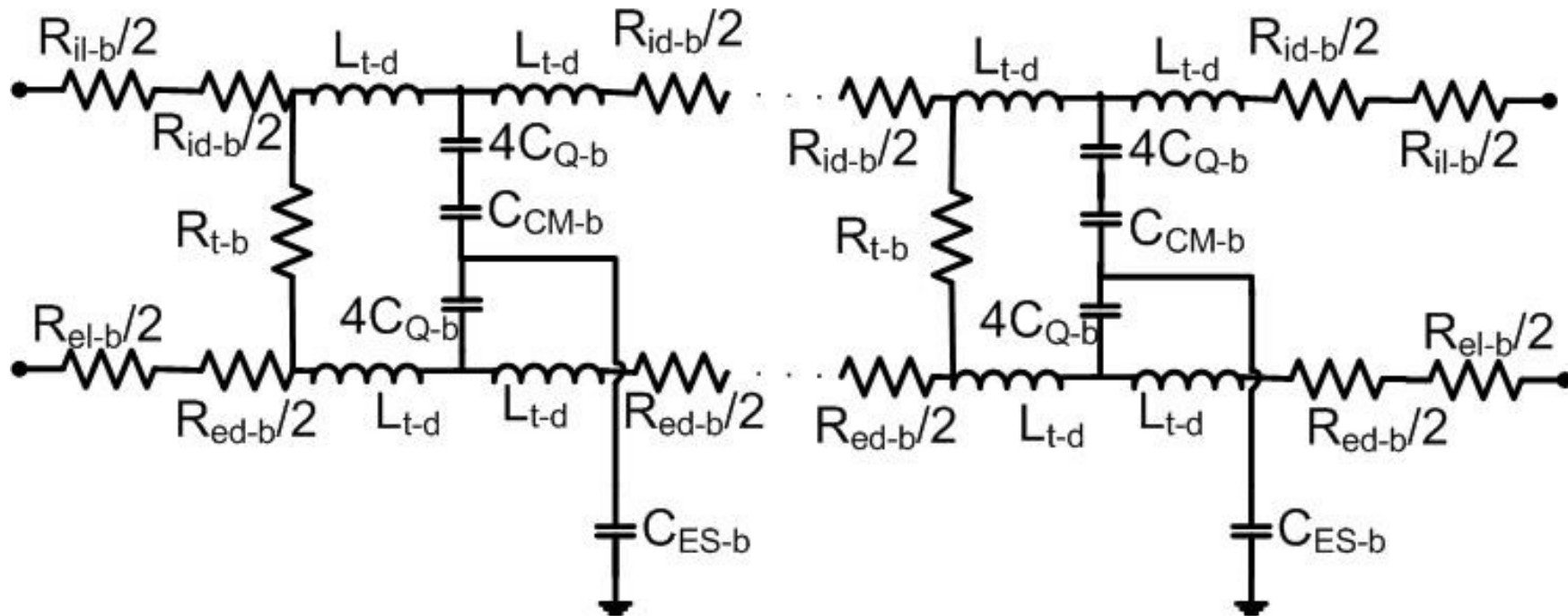
$$C_{ES-b} = C_{ESext} \cdot n'_{CNT};$$

$$C_{Q-b} = C_Q \cdot n'_{CNT}.$$

$$R_{i-b} = \frac{R_{int}}{n'_{CNT}} = \frac{(R_C + R_{Qi})}{n'_{CNT}} + \frac{R_{Qi}}{n'_{CNT} \ell_{mfpi}} \ell_{CNT} = R_{il-b} + R_{id-b} \ell_{CNT};$$

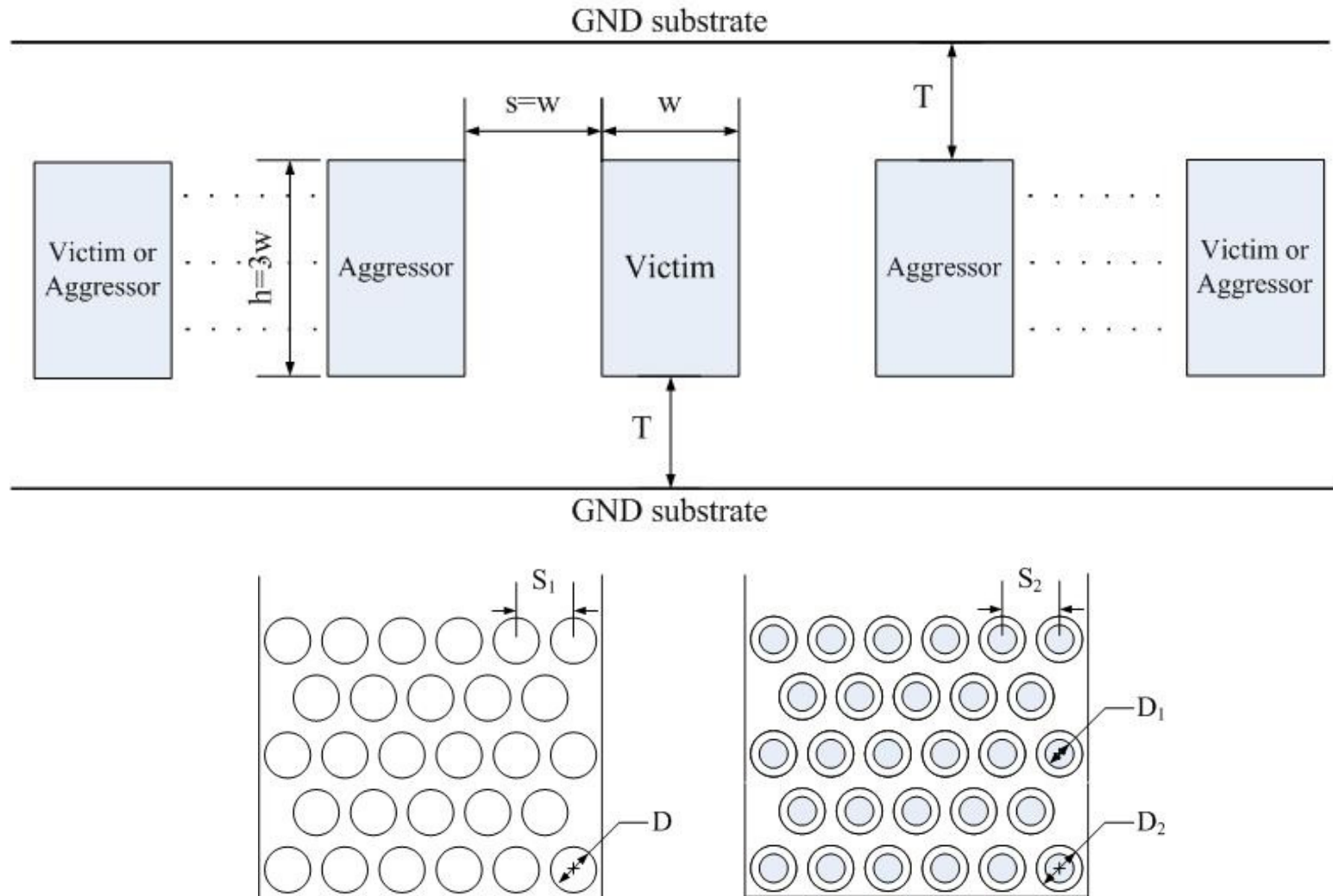
$$R_{e-b} = \frac{R_{ext}}{n'_{CNT}} = \frac{(R_C + R_{Qe})}{n'_{CNT}} + \frac{R_{Qe}}{n'_{CNT} \ell_{mfpe}} \ell_{CNT} = R_{el-b} + R_{ed-b} \ell_{CNT}.$$

# DWCNT Bundle

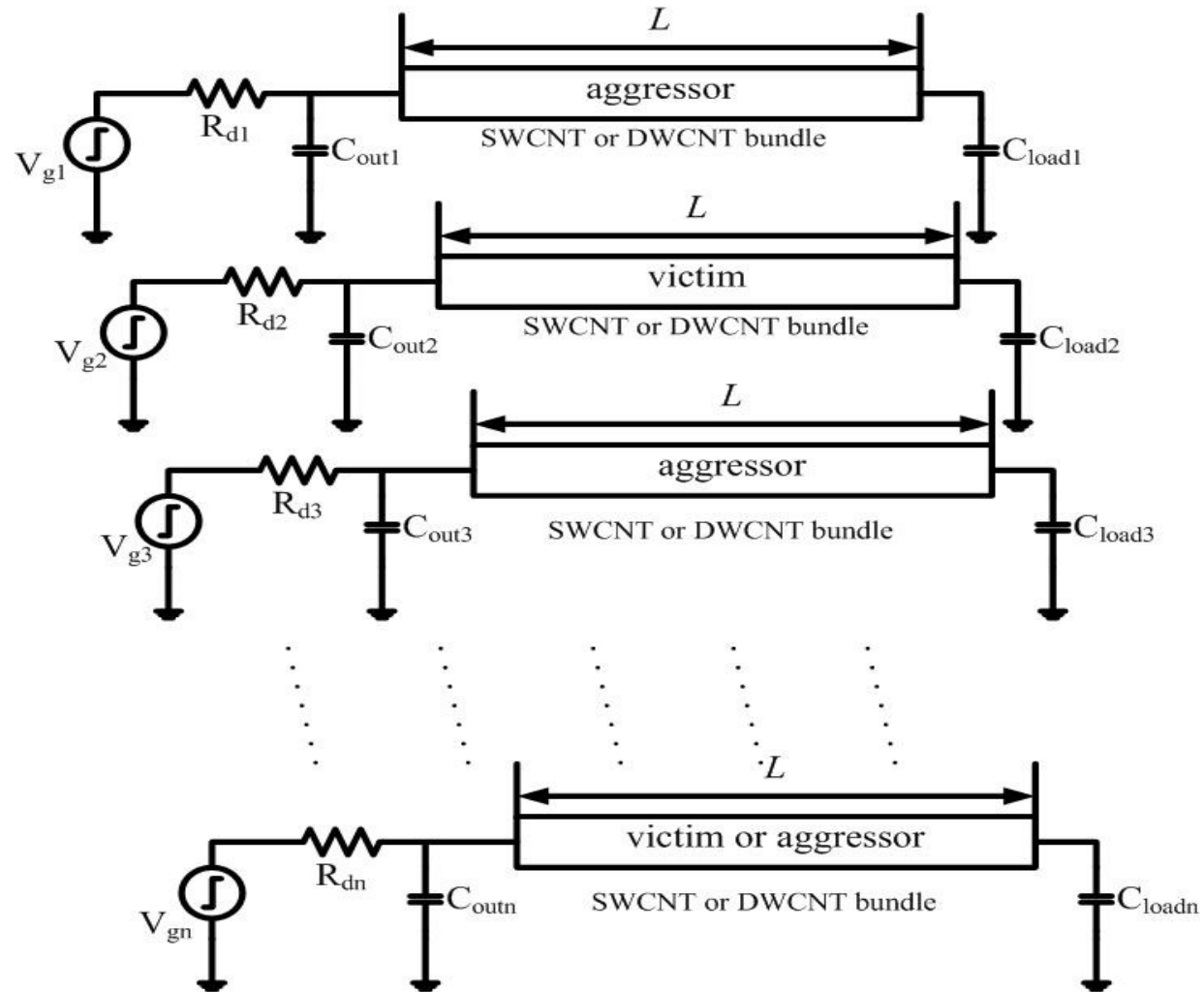


Equivalent circuit model of a DWCNT bundle

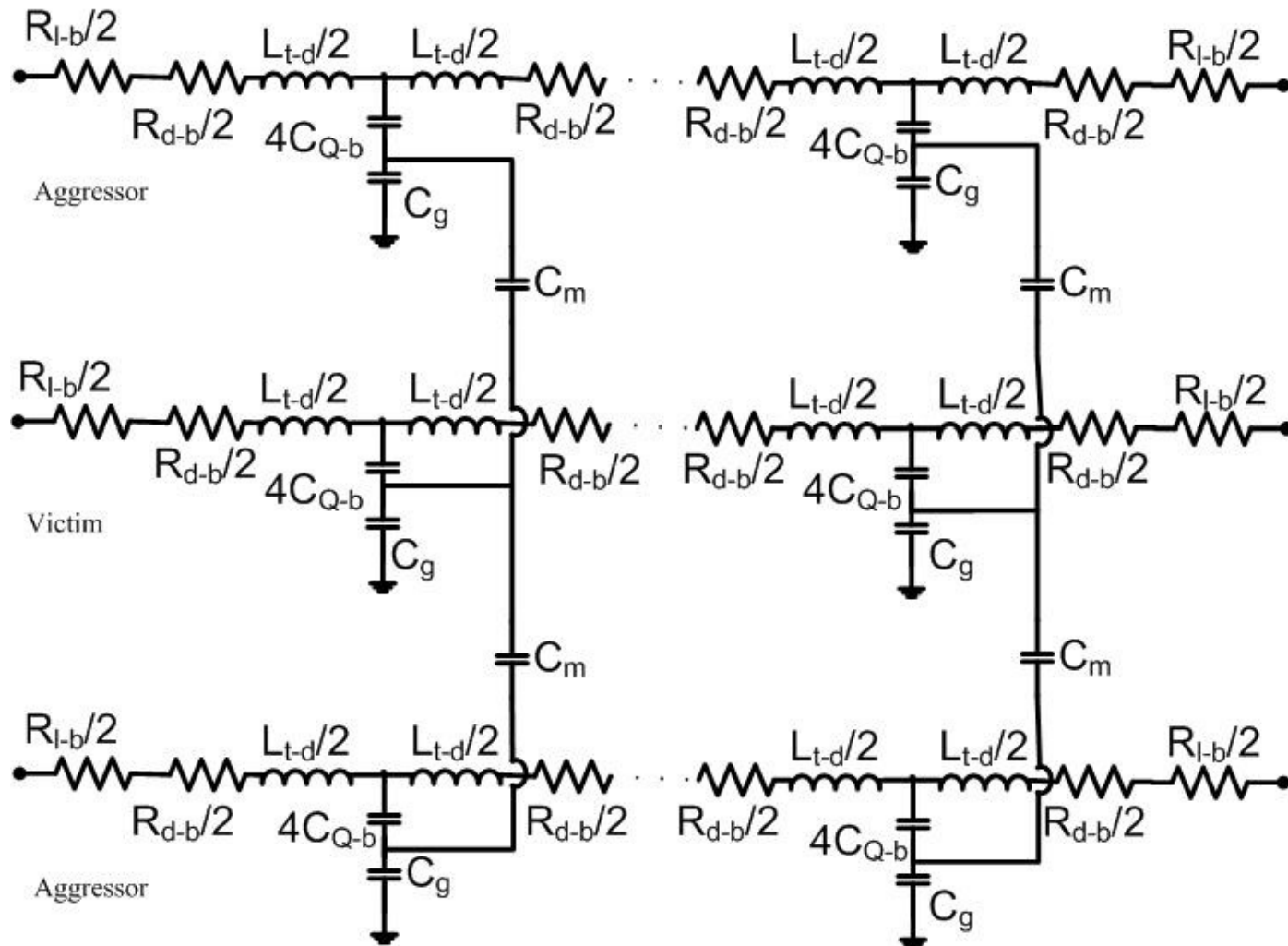
# DWCNT Bundle TL



# Multi-SWCNT/DWCNT Bundle TL

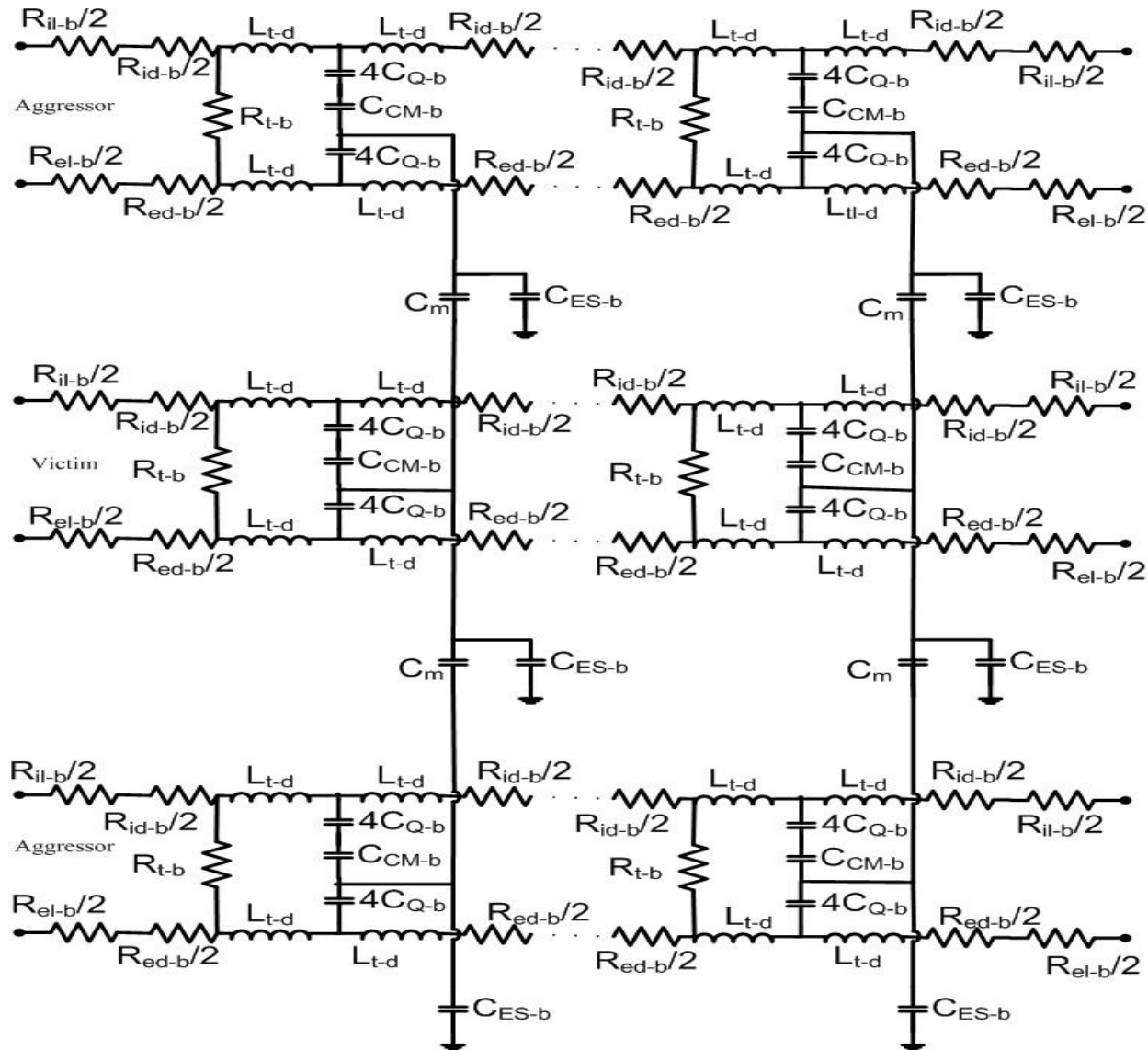


# Tri-SWCNT Bundle TL



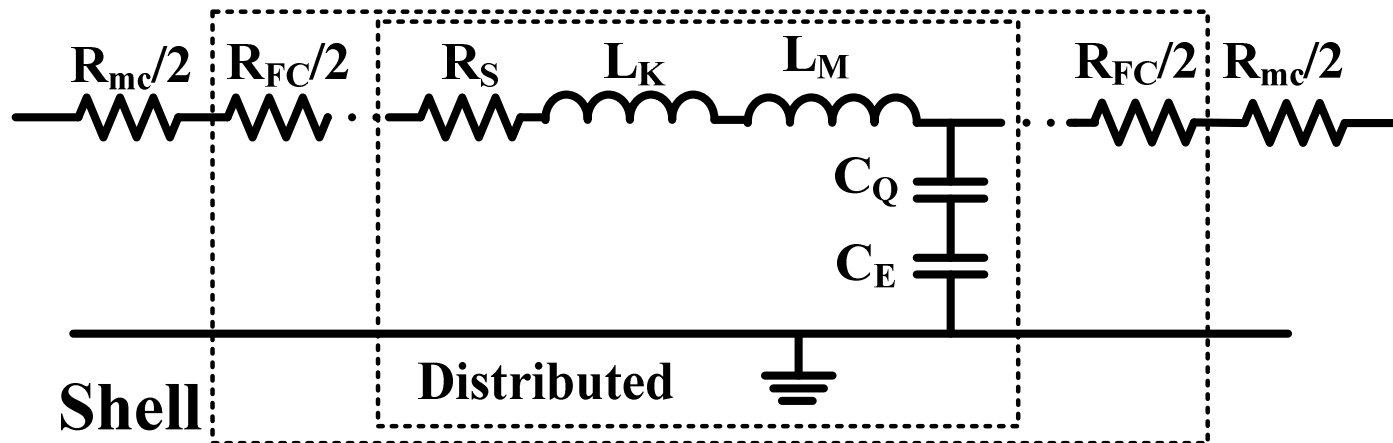
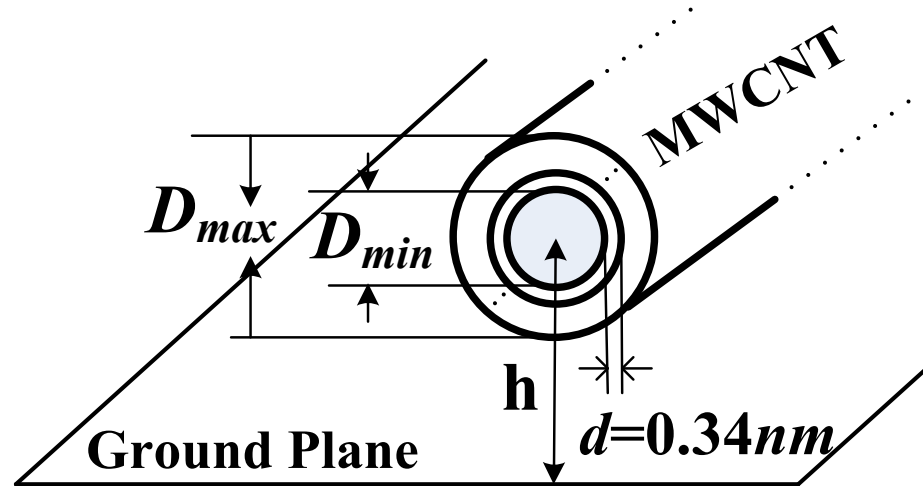
**Equivalent circuit model of a tri-SWCNT bundle interconnect.**

# Tri-DWCNT Bundle TL

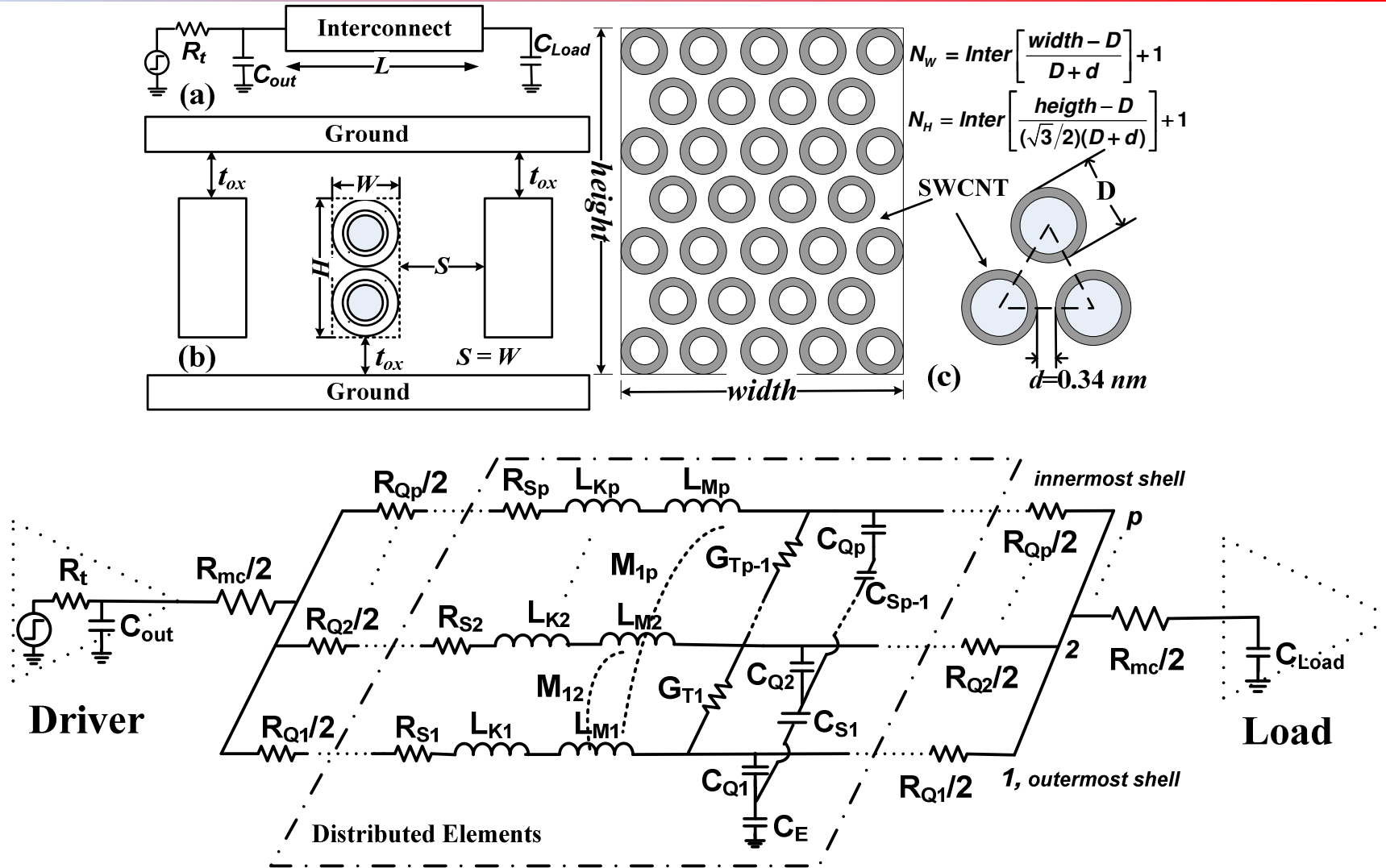


Equivalent circuit model of a tri-DWCNT bundle interconnect.

# MWCNT TL



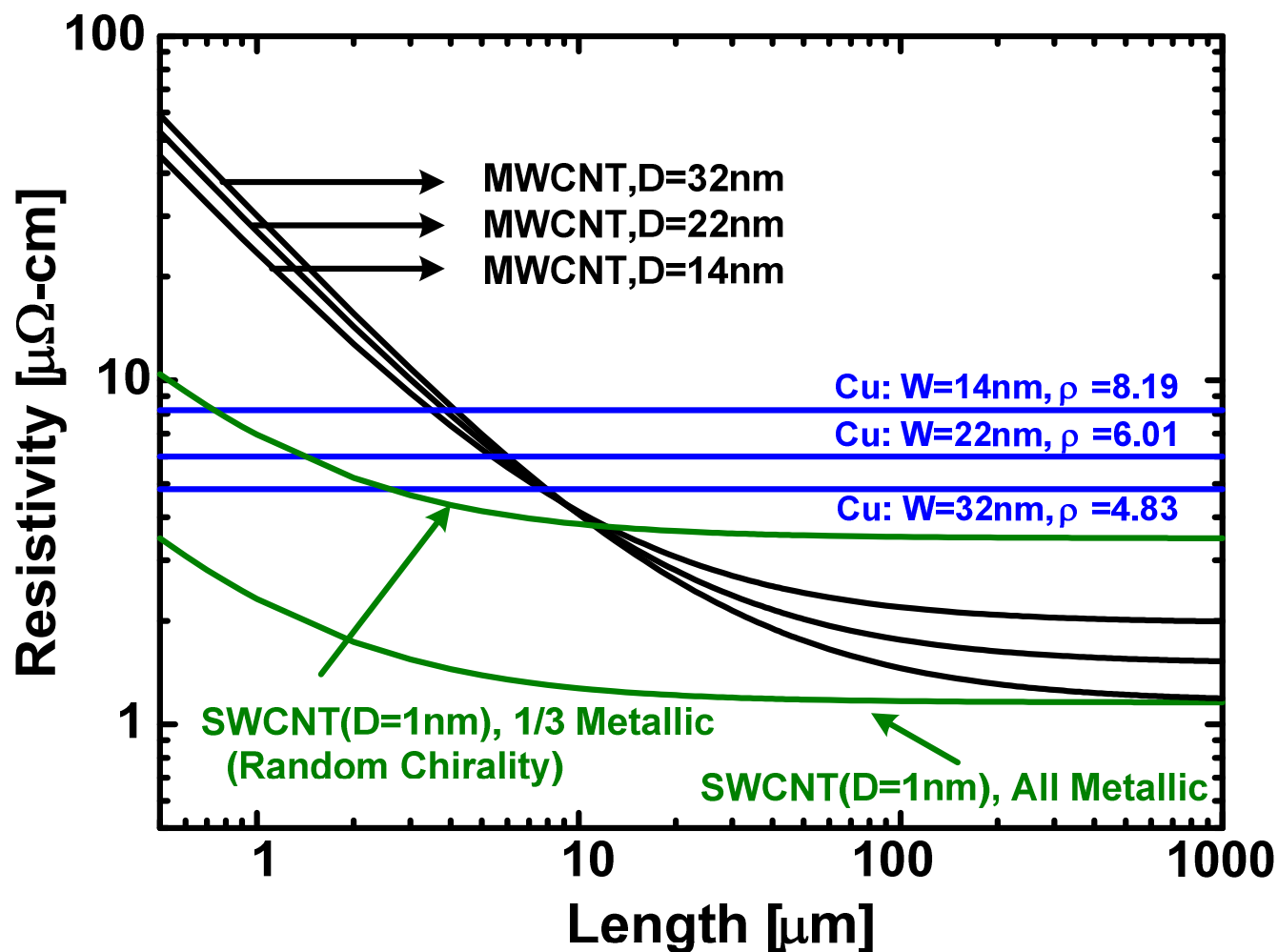
# MWCNT Bundle TL



•H. Li, W. Y. Yin, J. F. Mao, and K. Banerjee, "Circuit modeling and performance analysis of multi-walled carbon nanotube(MWCNT) interconnects," *IEEE Trans. Electron Devices*, 55(6), 1328-1337, 2008.



# Resistivity Comparison



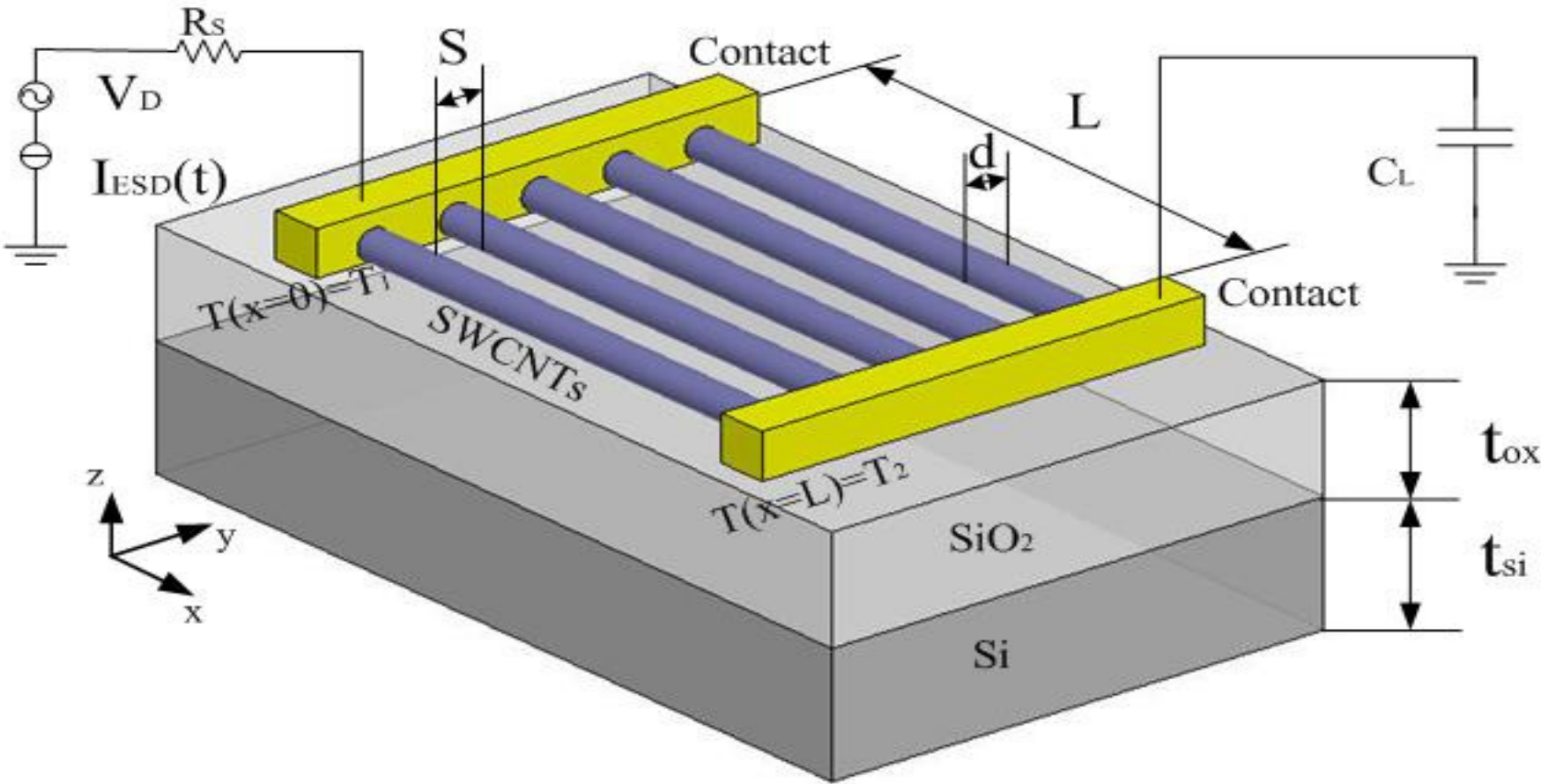
Comparison of resistivity among MWCNTs with various diameters, Cu wires with different dimensions, and SWCNT bundles with different chiralities. Dimension of Cu wires are adopted from ITRS. SWCNT bundles are assumed to be densely packed.

# Problems

---

- (1) How to get the breakdown voltage of a SWCNT?**
- (2) How to get the peak power handling capability of a SWCNT?**

# SWCNT ARRAY



# 1-D Heat Conducting Equation

$$\left\{ \begin{array}{l} \rho(T)c(T) \frac{dT(V, L, t)}{dt} = A \frac{d}{dx} \left[ \kappa(T, L) \frac{d}{dx} T(V, L, t) \right] + p' - g(T - T_0) \\ T(x=0) = T_1 \\ T(x=L) = T_2 \end{array} \right.$$

$$p'(V, T(x), L) = I^2(V, T, L) \frac{dR(V, T(x), L)}{dx} \frac{h}{4q^2} \frac{1}{\lambda_{eff}(V, T(x), L)}$$

$$R(V, T, L) = R_C + \frac{h}{4q^2} \left[ 1 + \int_{-L/2}^{L/2} \frac{dx}{\lambda_{eff}(V, T(x), L)} \right]$$

elastic electron scattering  
of acoustic phonon

inelastic electron scattering caused  
by optical phonon emission

$$\lambda_{eff}(V, T(x), L) = \left( \lambda_{AC}^{-1} + \lambda_{OP,ems}^{-1} + \lambda_{OP,abs}^{-1} \right)^{-1}$$

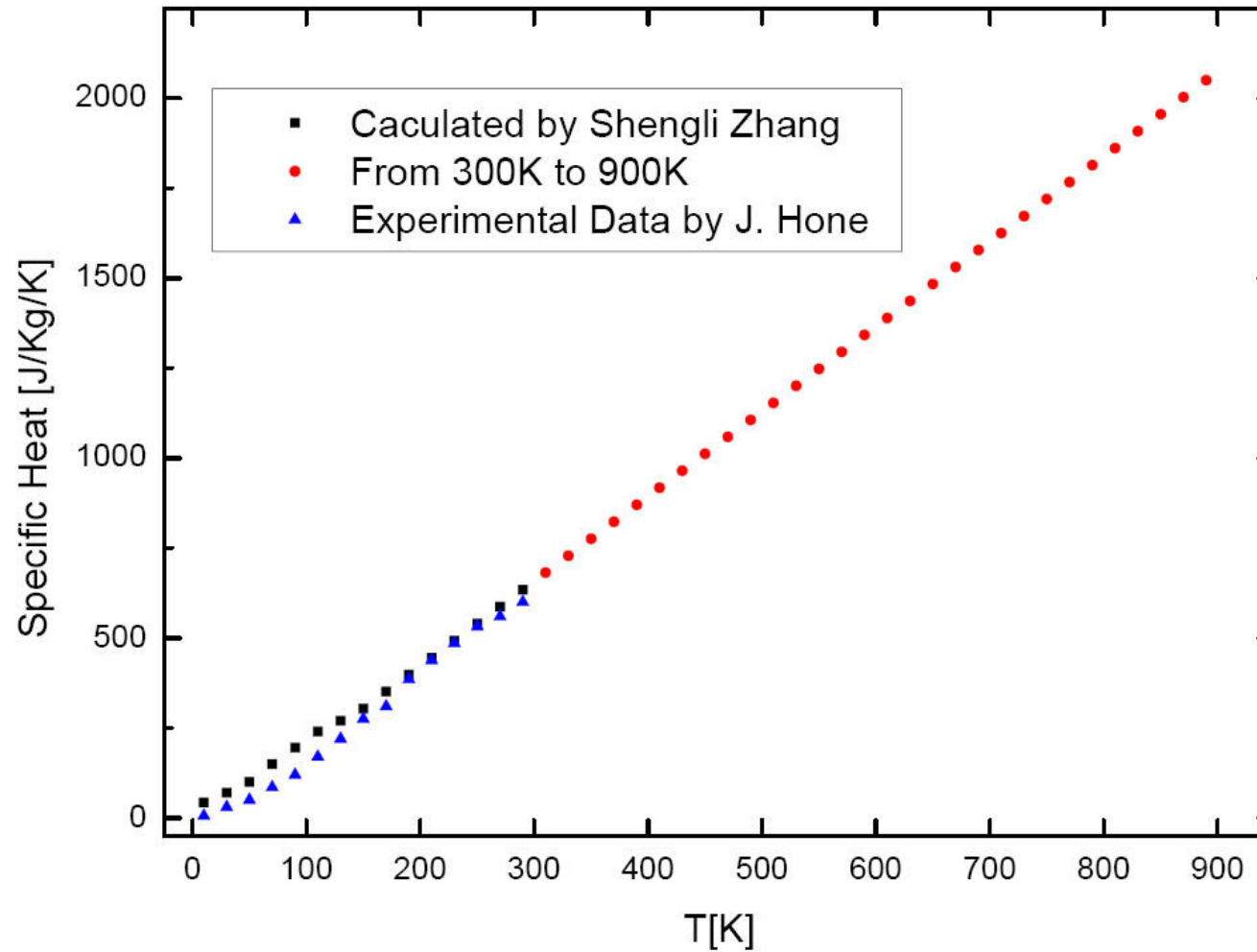
$$\lambda_{AC} = \lambda_{AC,300} \left( \frac{300}{T} \right)$$

inelastic electron scattering caused  
by optical phonon absorption

$$\lambda_{OP,ems} = \left( 1/\lambda_{OP,ems}^{fld} + 1/\lambda_{OP,ems}^{abs} \right)^{-1}$$

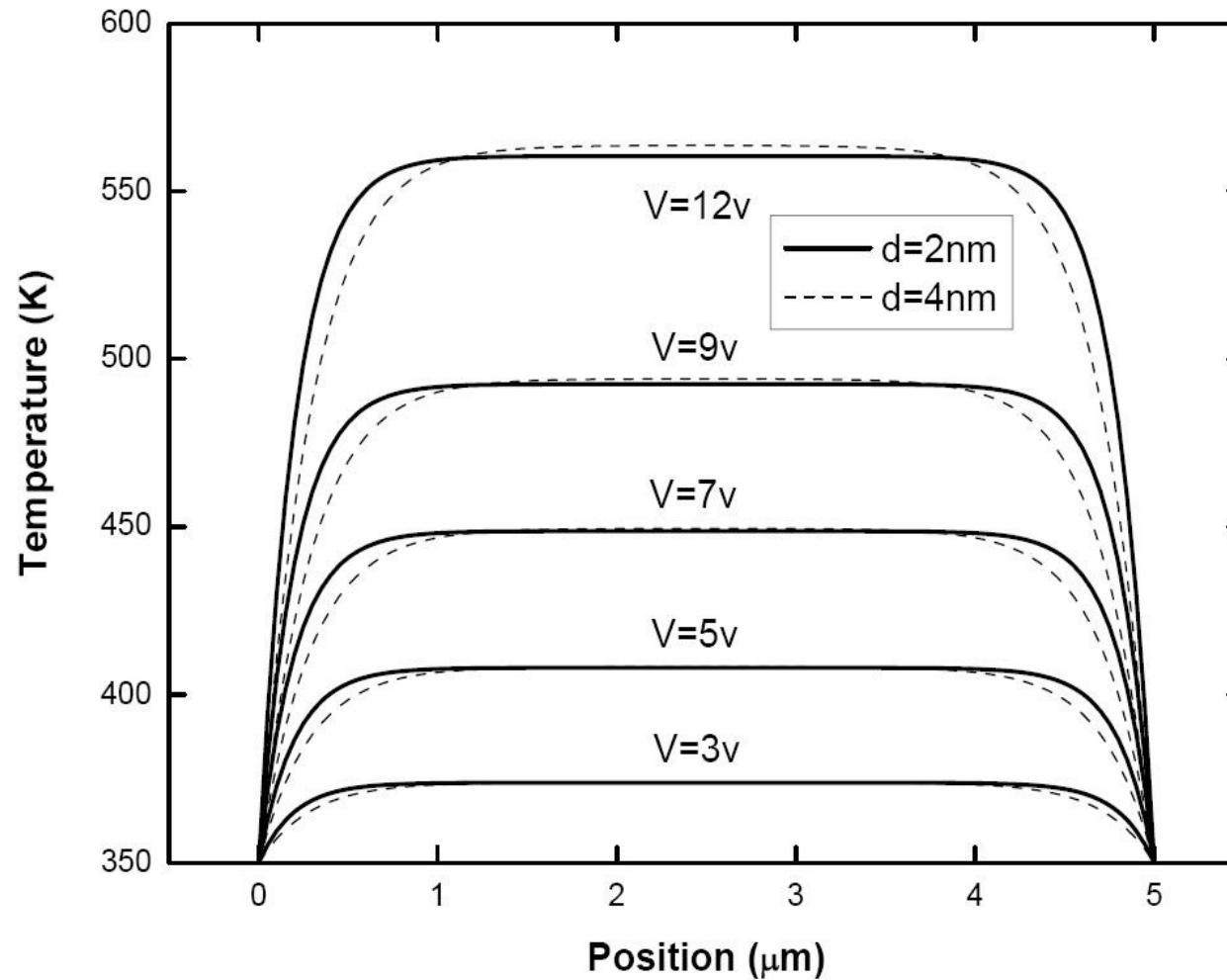
$$\kappa(T, L) = [3.7 \times 10^{-7} T + 9.7 \times 10^{-10} T^2 + 9.3(1 + 0.5/L) T^{-2}]^{-1}$$

# Specific Heat



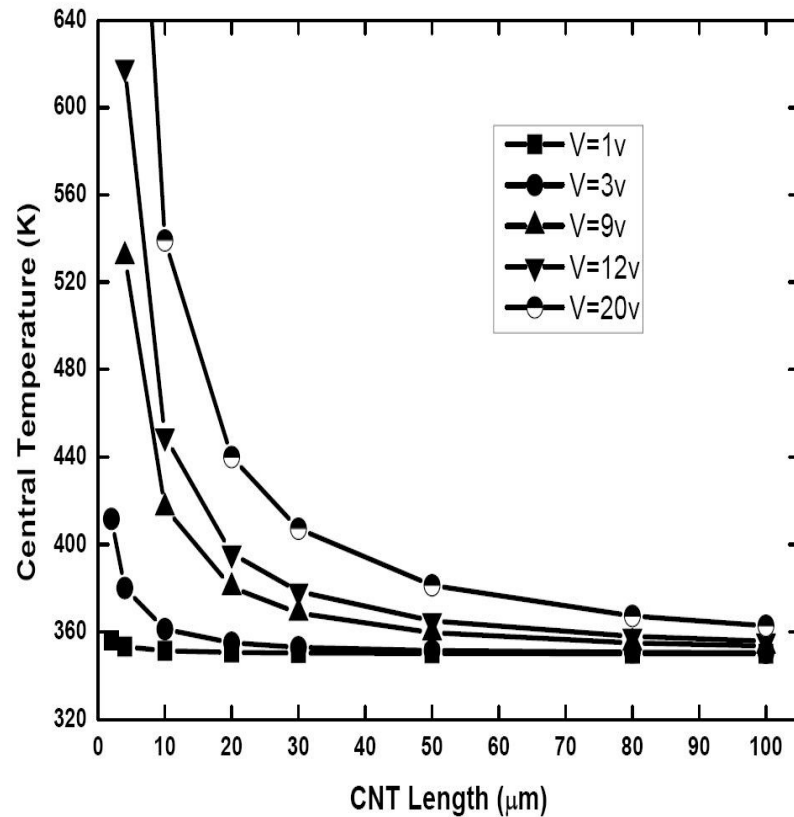
**Specific heat of a SWCNT as a function of temperature**

# Temperature Distribution

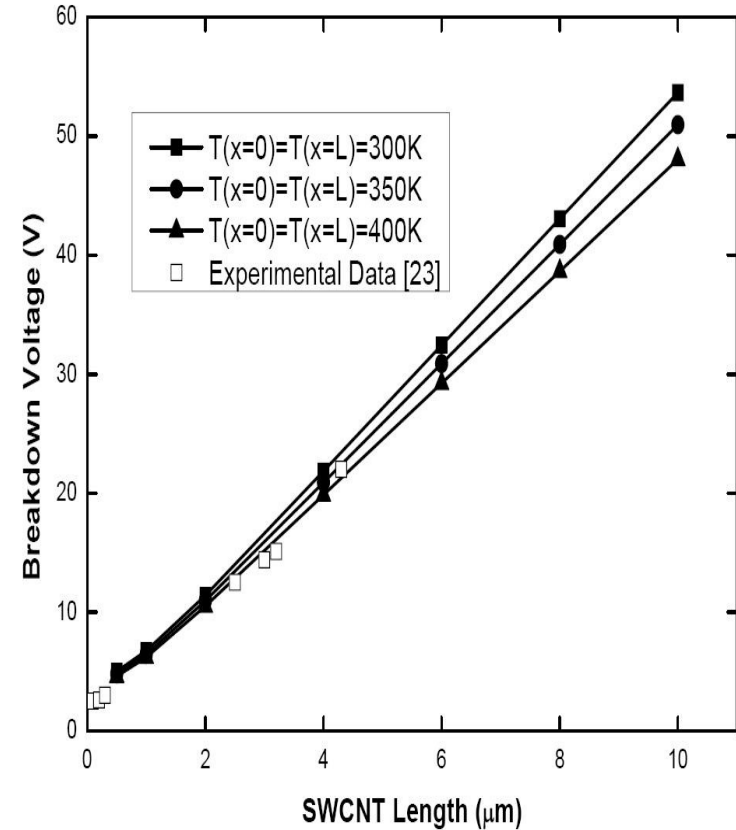


Longitudinal temperature distribution along single SWCNT in a SWCNT array biased by different voltages, respectively, where the total contact resistance is assumed to be 100Kohm.

# Breakdown Voltage

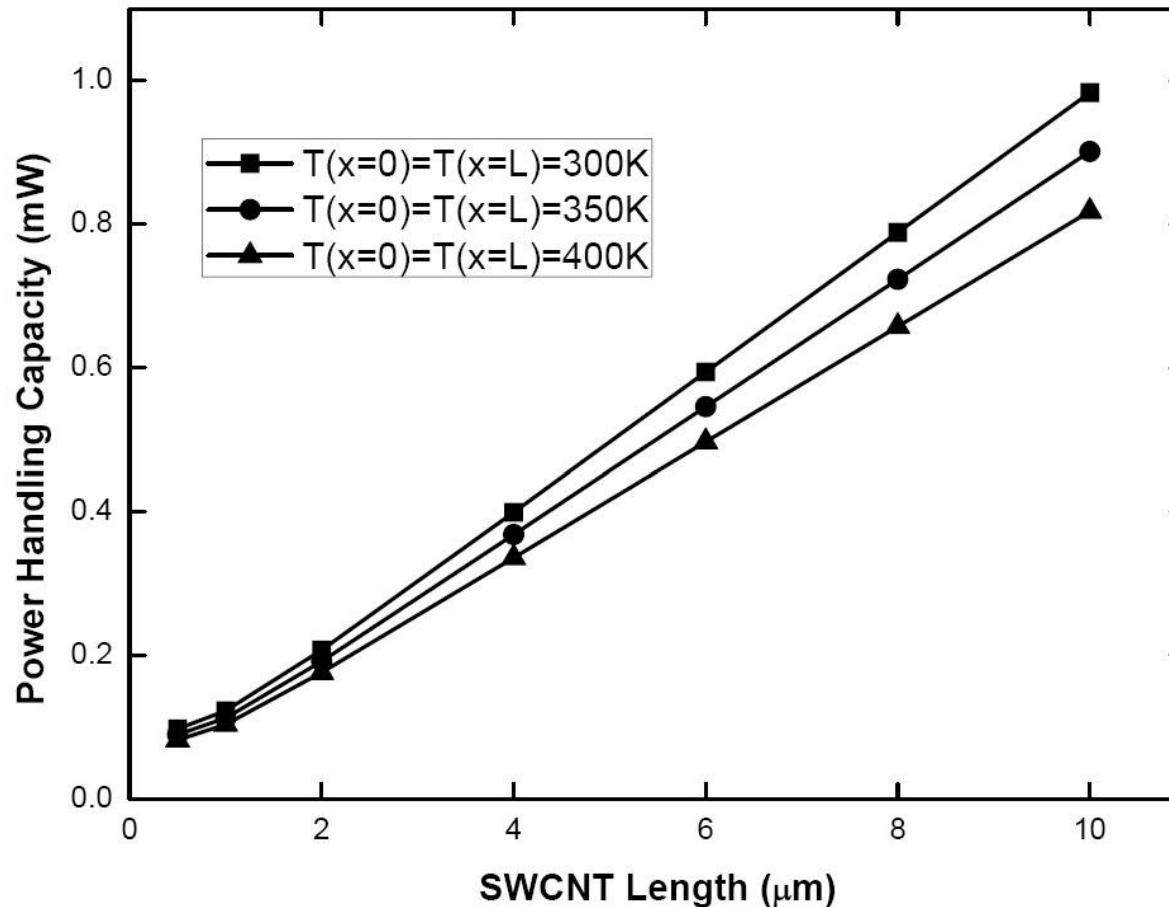


The highest central temperature of the SWCNTs in the array as a function of length biased by different voltage, respectively.



Breakdown voltage of the SWNCT local interconnect as a function of its length for different ambient temperatures at the input and output of the array, respectively.

# Power Handling Capability

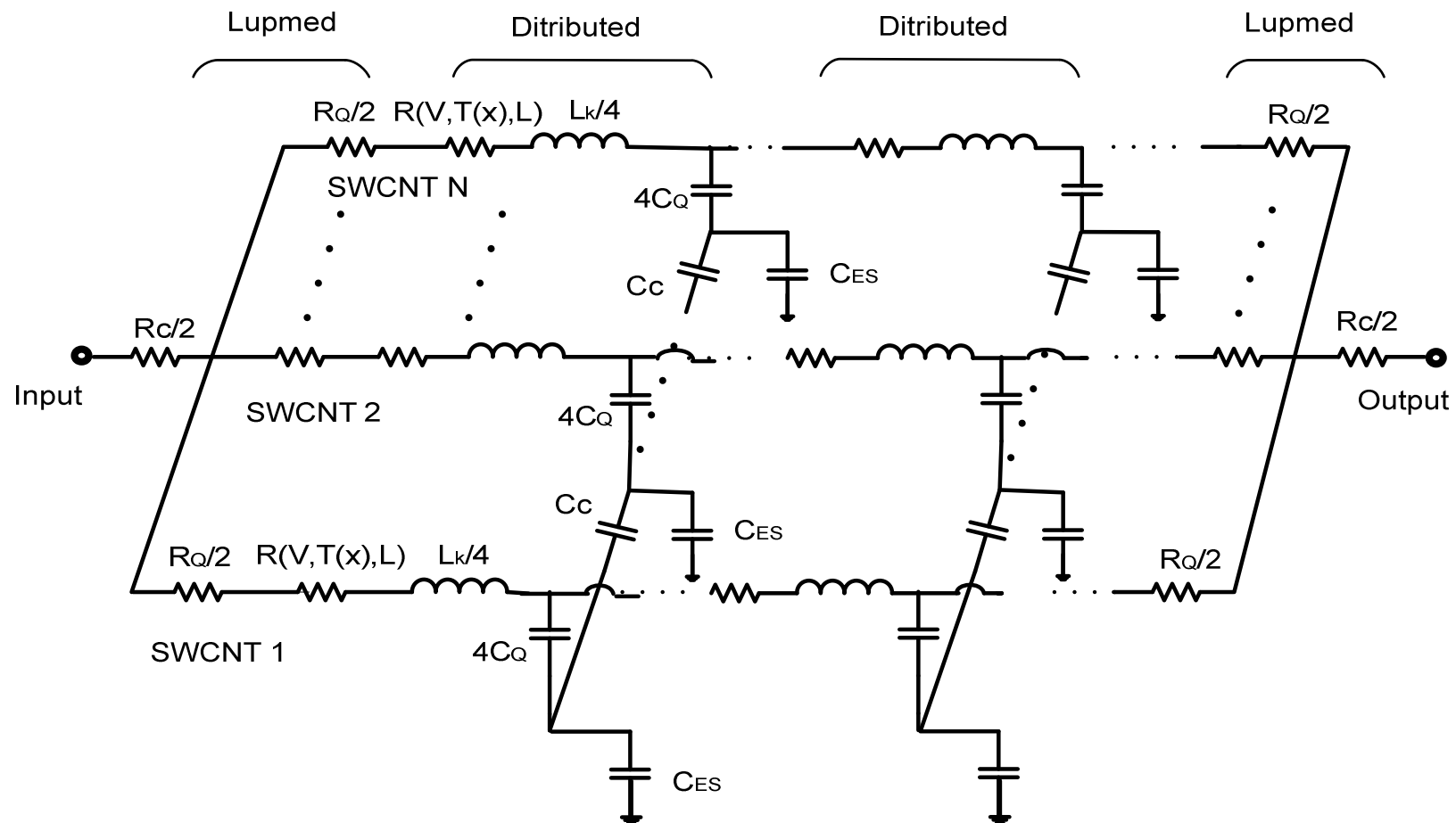


**Power handling capacity of the SWNCT local interconnect as a function of its length for different ambient temperatures at the input and output of the array, respectively.**

**W. C. Chen, W. Y. Yin, *et al.*, "Electrothermal characterization of single-walled carbon nanotube (SWCNT) interconnect arrays," *IEEE Trans. Nanotechnology*, 8(6), 718-728, 2009.**

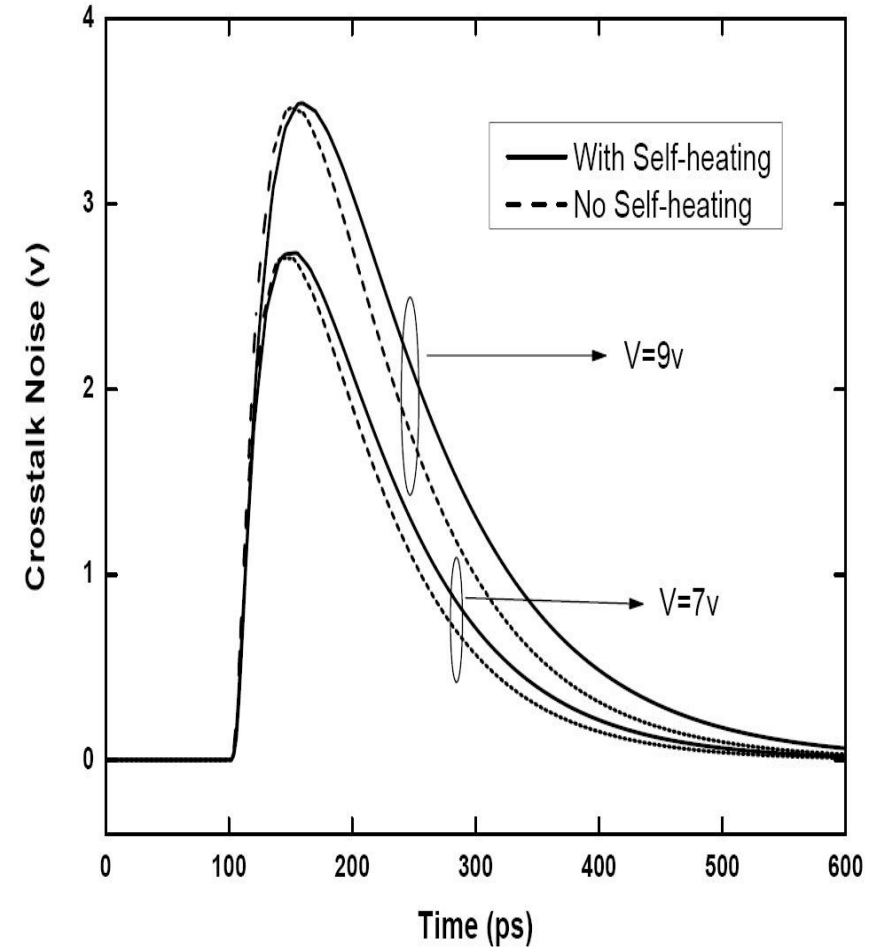
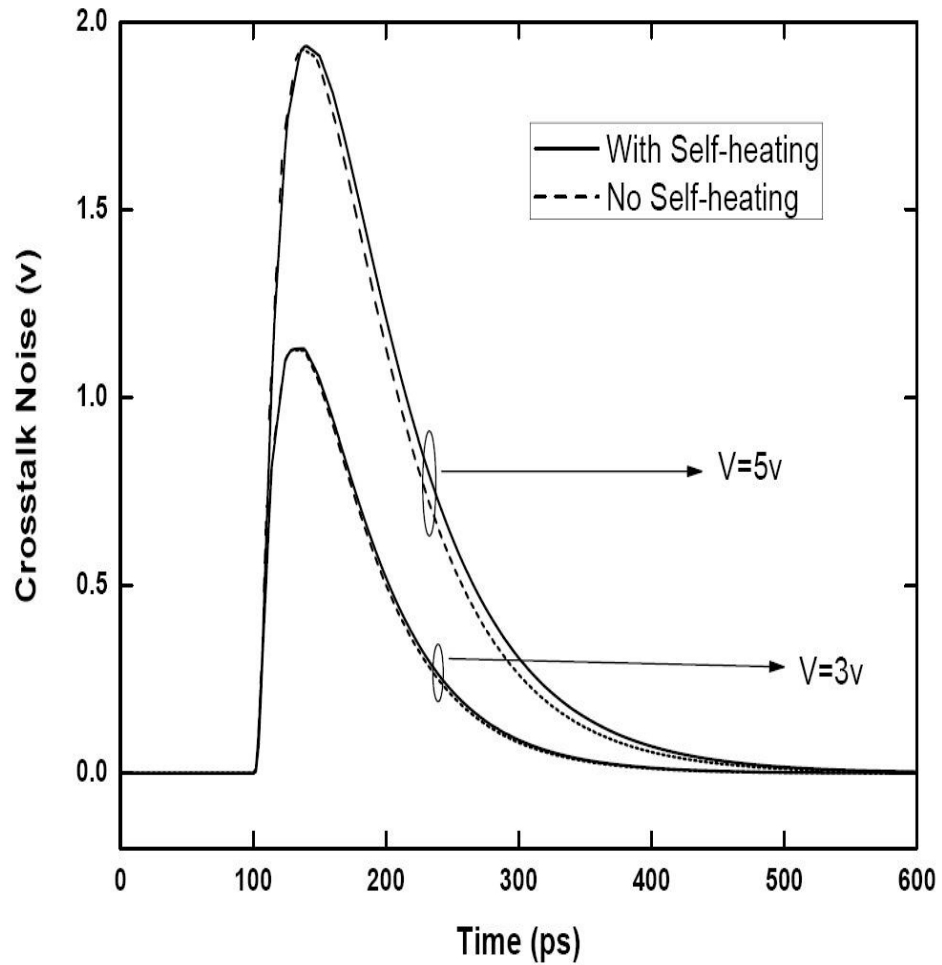


# Electro-thermal Equivalent Circuit Model



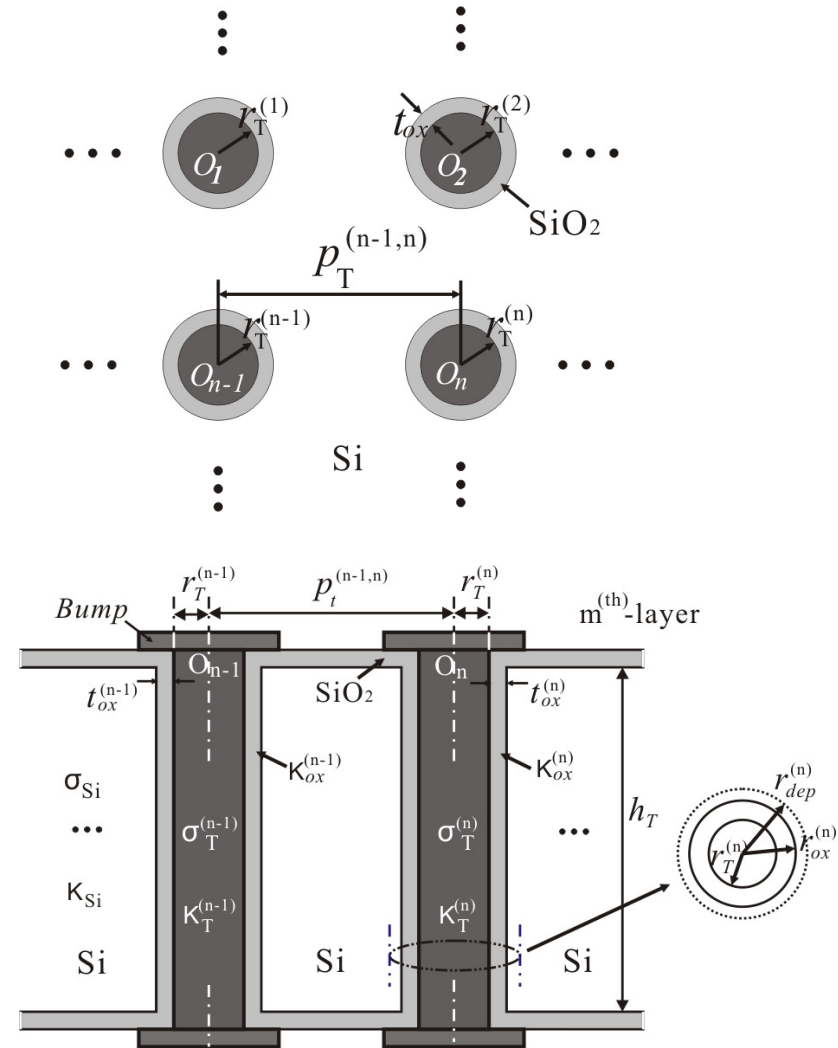
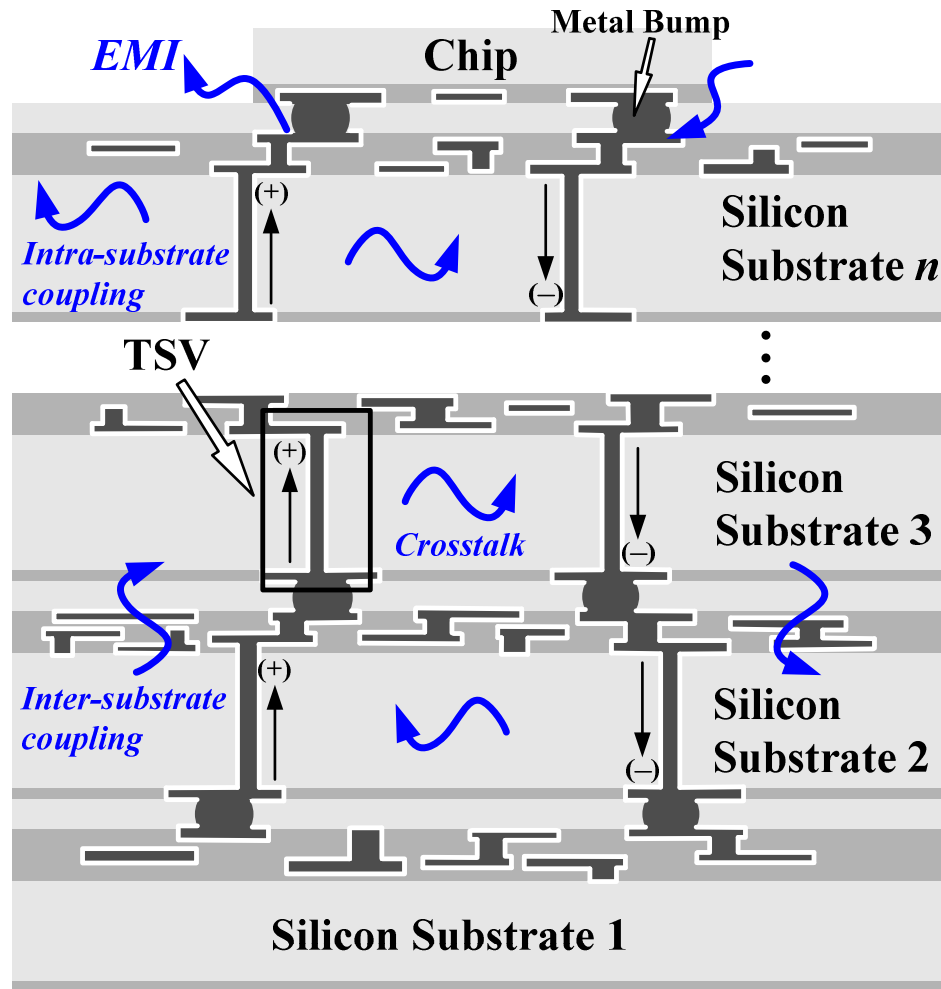
**Electro-thermal equivalent circuit model of a metallic SWCNT N-array.**

# Self-heating Effect

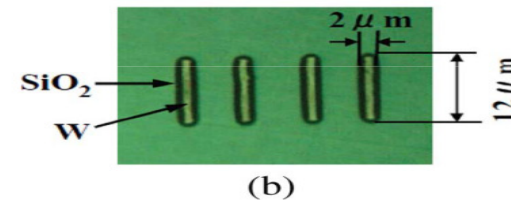
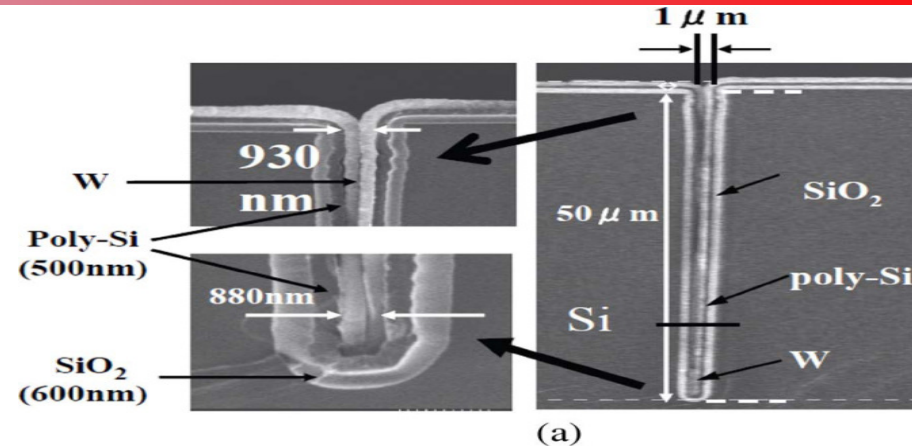
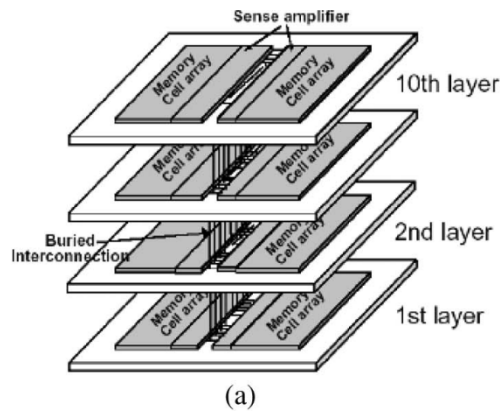


**Crosstalk noise on the victim line in various biasing conditions with SWCNT length of 5  $\mu\text{m}$ .**

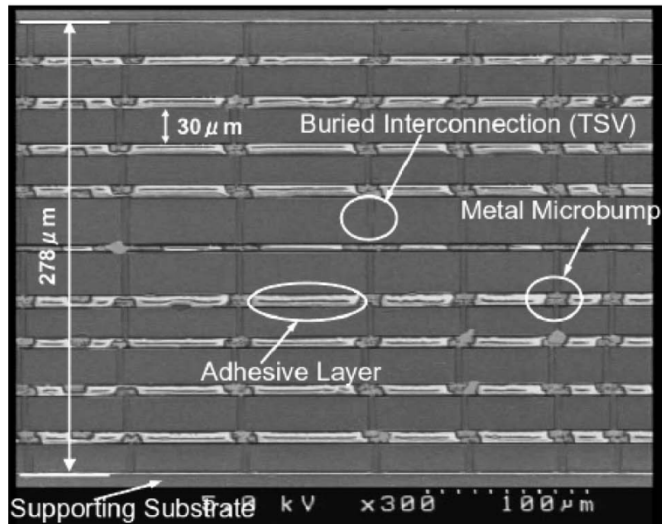
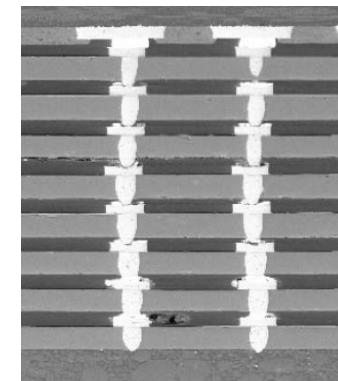
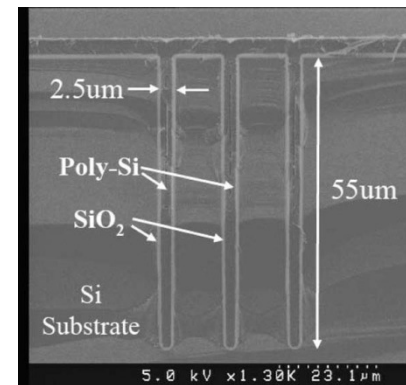
# Modeling of TS-MWCNTVB



# TSV: Key Technique for Real 3-D ICs



Cross-sectional view of the W/poly-Si TSV



(b)

(a) Configuration of 3-D shared memory test chip  
(b) an SEM cross-sectional view of it.

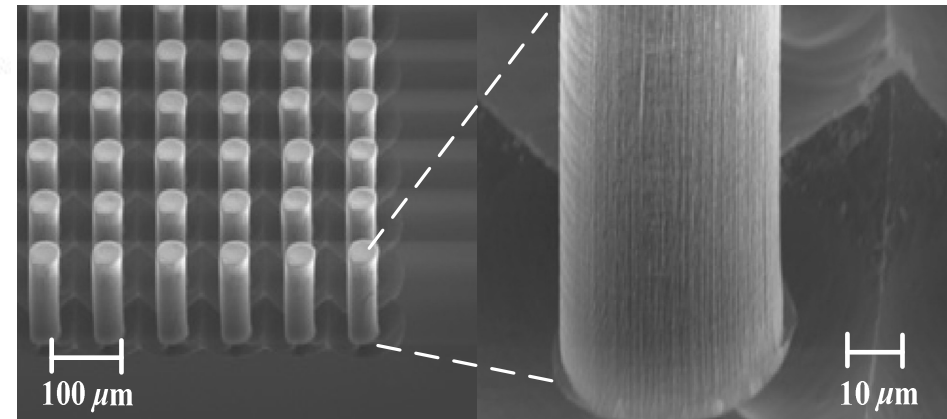
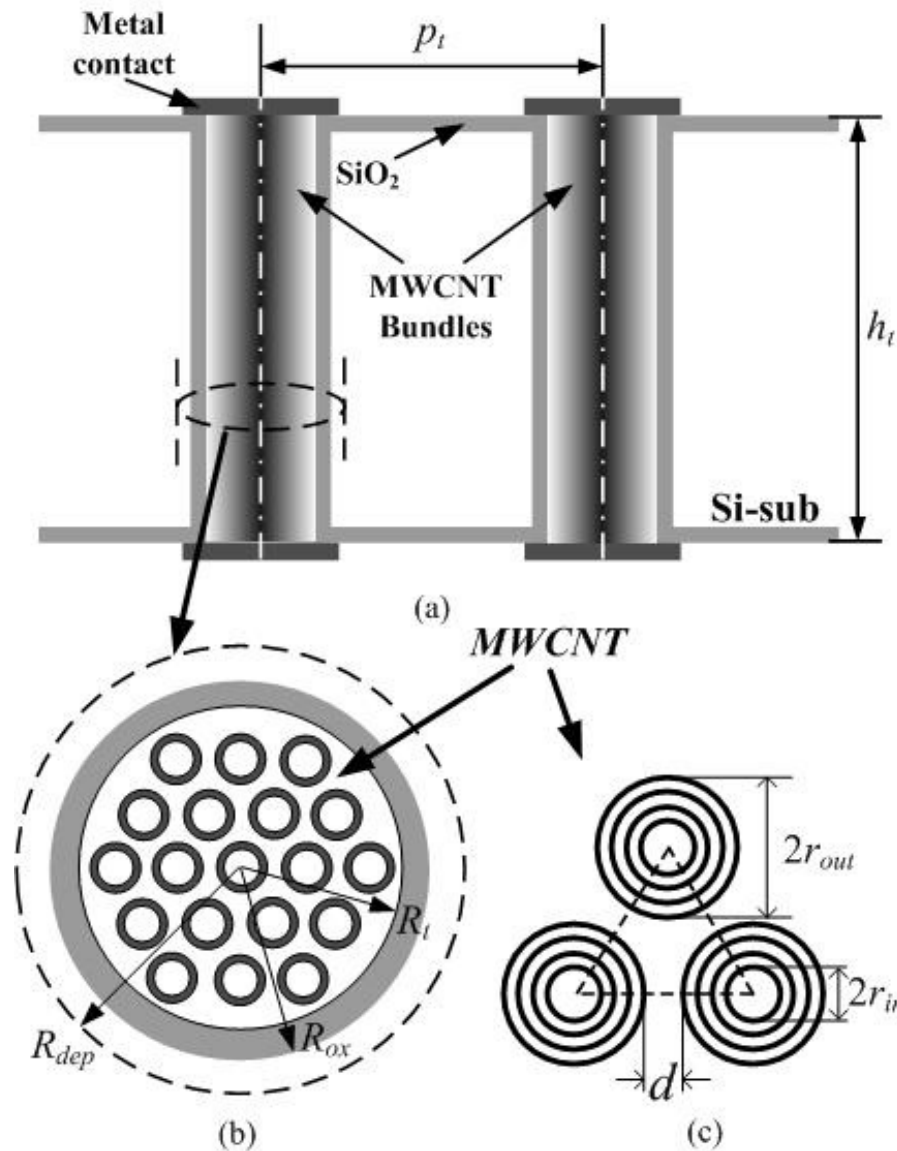
M. Koyanagi, T. Fukushima, and T. Tanaka, "High-density through silicon vias for 3-D LSIs," *Proc. IEEE*, vol.97, no.1, pp.49-59, 2009.

# Problem

---

**(1) Main advantages of using through silicon vias for 3-D ICs and Packaging?**

# Modeling of TS-MWCNTBV



**T. Wang, K. Jeppson, et al., *Nanotechnol.*, 20(48), 2009.**

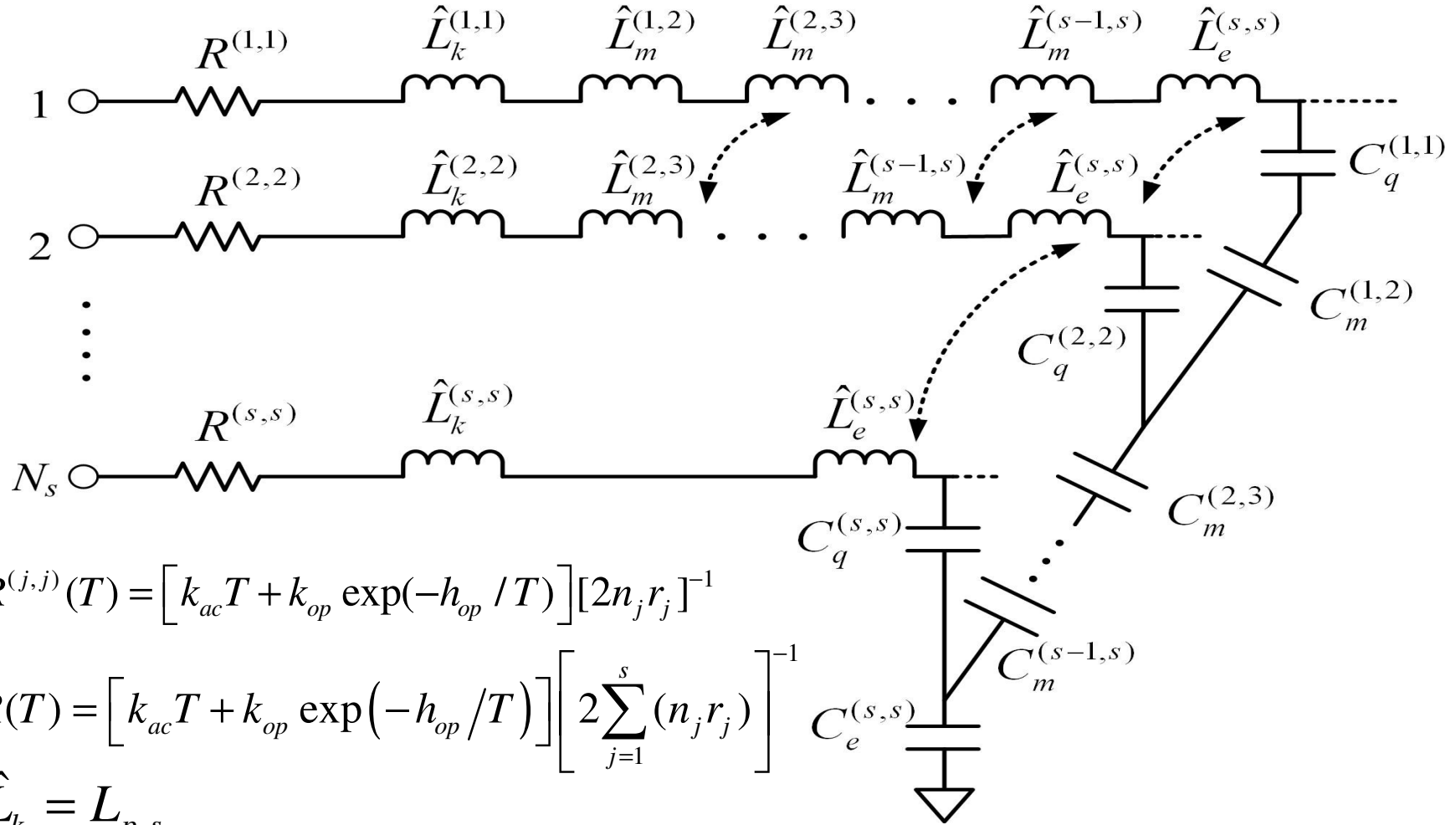
**J. P. Cui, W.S. Zhao, and Wen-Yan Yin, *IEEE Trans. Electron Devices*, 2011 (revised for publ.)**

# Problems

---

- (1) The difficulties of using single CNT or MWCNT to built a via?**
- (2) Temperature effects on thermal conductivities of SWCNT and MWCNT bundles?**

# Circuit Model of Single MWCNT



$$R^{(j,j)}(T) = [k_{ac}T + k_{op} \exp(-h_{op}/T)] [2n_j r_j]^{-1}$$

$$\hat{R}(T) = [k_{ac}T + k_{op} \exp(-h_{op}/T)] \left[ 2 \sum_{j=1}^s (n_j r_j) \right]^{-1}$$

$$\hat{L}_k = L_{p,s}$$

$$\hat{C}_q = C_{p,s}$$

$$Z_{CNT,self}^{(j,j)}(T) = (R_{mc}^{(j,j)} + R_Q^{(j,j)} + R^{(j,j)}(T) + j\omega \hat{L}_k^{(j,j)}) / n_j$$



# Modeling of A Couple of TS-MWCNTBVS

**dopant impurity concentration:**

$$\mu_p(300 \text{ K}) = \frac{\mu_{\max} - \mu_{\min}}{1 + (N_a / N_{\text{ref}})^\alpha} + \mu_{\min}$$

$$\sigma_{\text{Si}}(T) = 1.602 \times 10^{-17} N_a \mu_p(T)$$

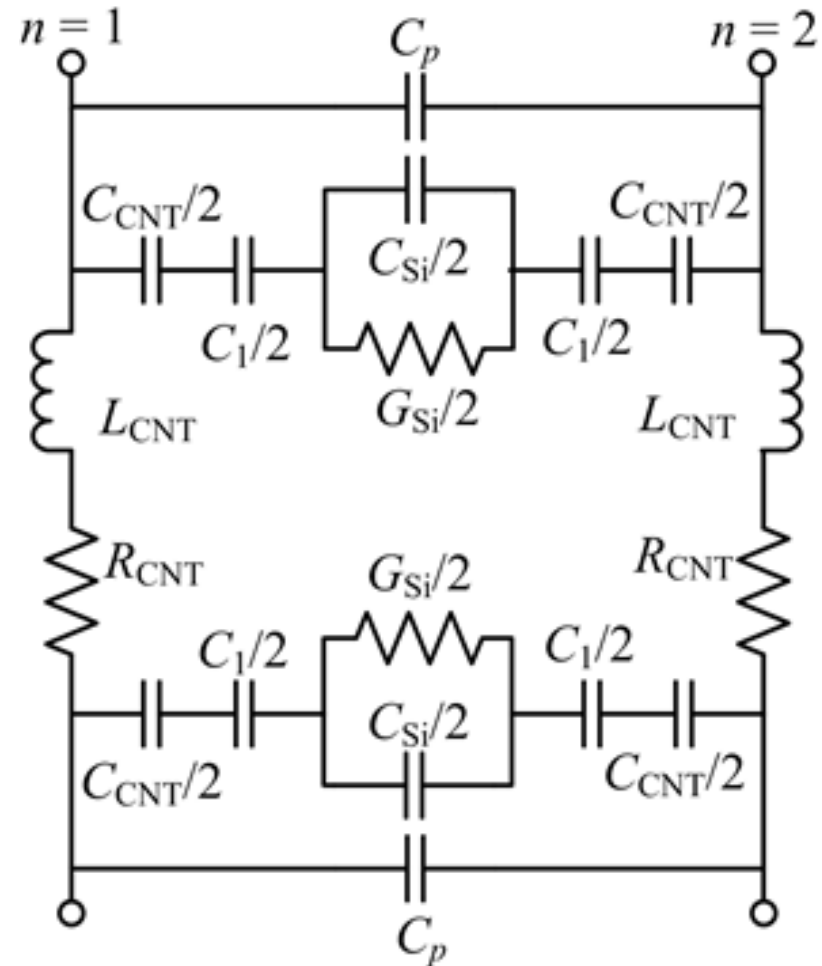
$$R_{\text{CNT}} = R_{\text{inner}} + R_{\text{sub}} / 2$$

$$C_{\text{CNT}} = \hat{C}_q \cdot N_{\text{CNT}}$$

$$C_{\text{Si}} = \pi \epsilon_{\text{Si}} / \cosh^{-1}[0.5 p_t / (R_{\text{dep}})]$$

$$G_{\text{Si}} = \sigma_{\text{Si}} C_{\text{Si}} / \epsilon_{\text{Si}}$$

$$L_{\text{CNT}} = L_{\text{inner}} + \frac{\mu}{2\pi} \ln(R_{\text{dep}} / R_t) + \frac{\mu}{4} \text{Im} \left[ H_0^{(2)} \left( (1 - J) R_{\text{dep}} / \rho_{\text{Si}} \right) \right]$$



**Most elements are both frequency- and temperature-dependent!**

# Modeling of A Couple of TS-MWCNTBVS

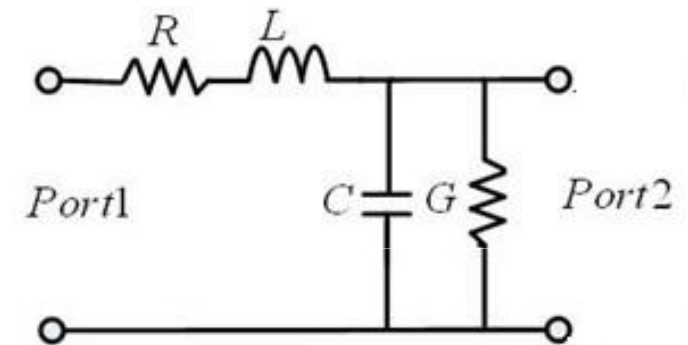
$$Y = \left[ 2(j\omega C_T)^{-1} + Y_1^{-1} \right]^{-1} = G + j\omega C \quad \sigma_{eff}(T) = h_t \cdot \frac{2}{\sqrt{3}} (2r_{out} + d)^{-2} \cdot \sum_{j=1}^s (Z_{CNT, self}^{(j,j)}(T))^{-1}$$

$$Y_1 = G_{Si} + j\omega C_{Si}$$

$$G = \left[ \omega^2 G_{Si} C_T^2 / \left( G_{Si}^2 + \omega^2 (C_T + C_{Si})^2 \right) \right]$$

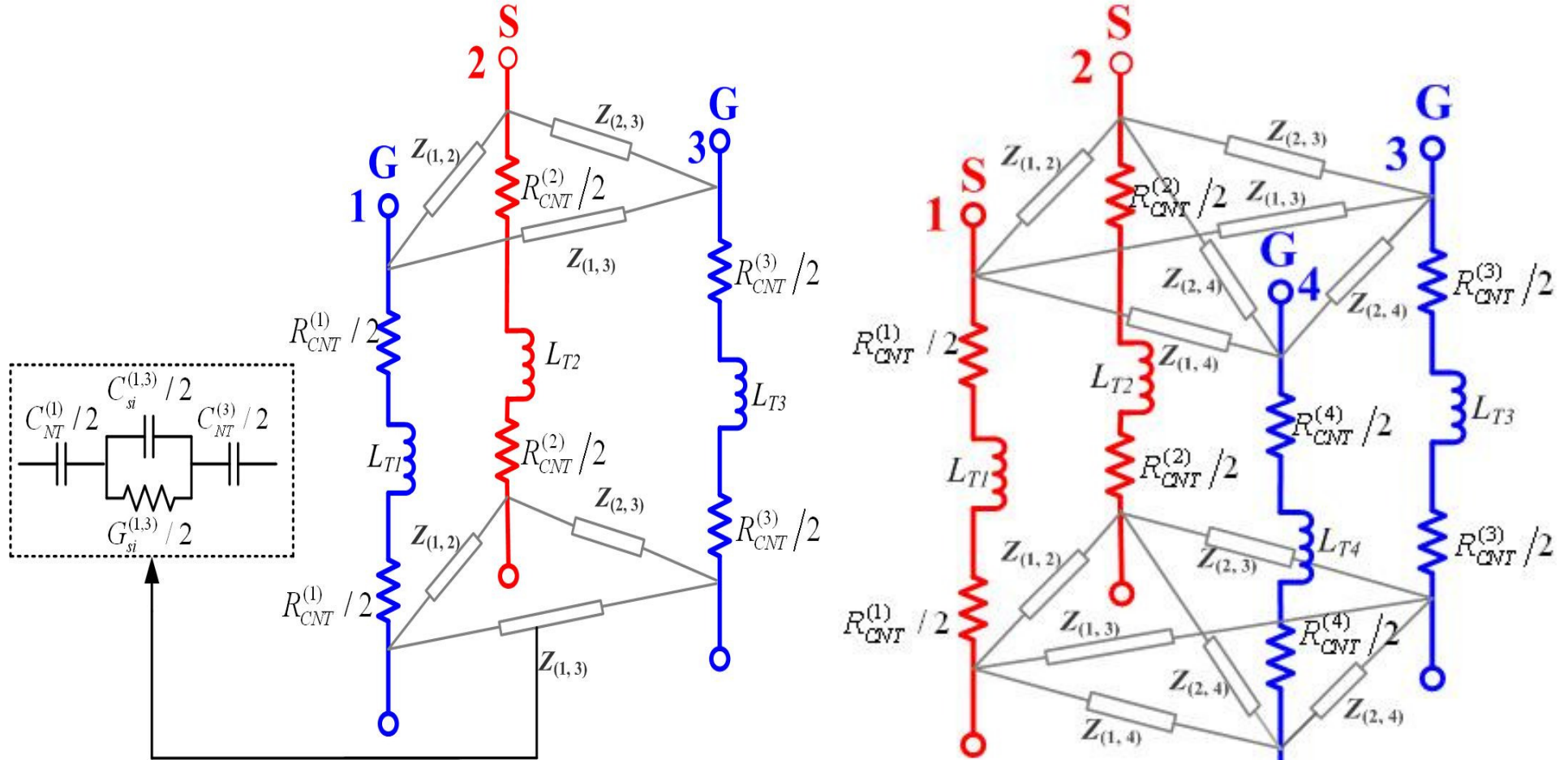
$$C = \left[ \left( G_{Si}^2 C_T + \omega^2 C_T C_{Si} (C_T + C_{Si}) \right) / \left( G_{Si}^2 + \omega^2 (C_T + C_{Si})^2 \right) \right]$$

$$C_T = (C_{CNT}^{-1} + C_1^{-1})^{-1} / 2$$



**Most elements are both frequency- and temperature-dependent!**

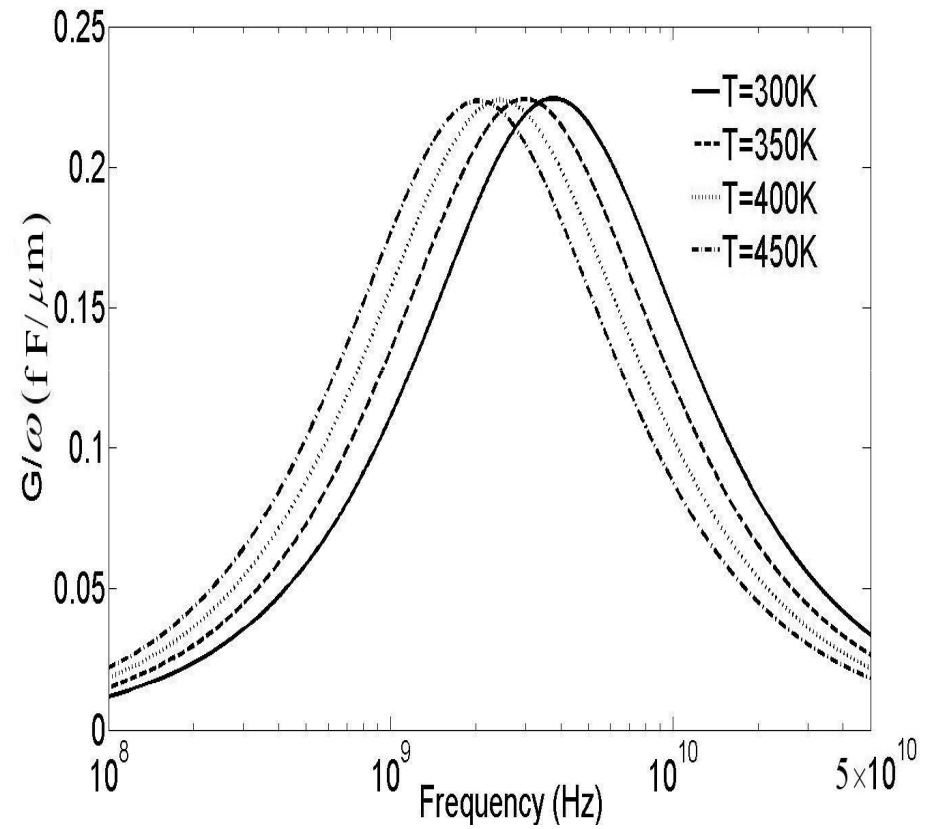
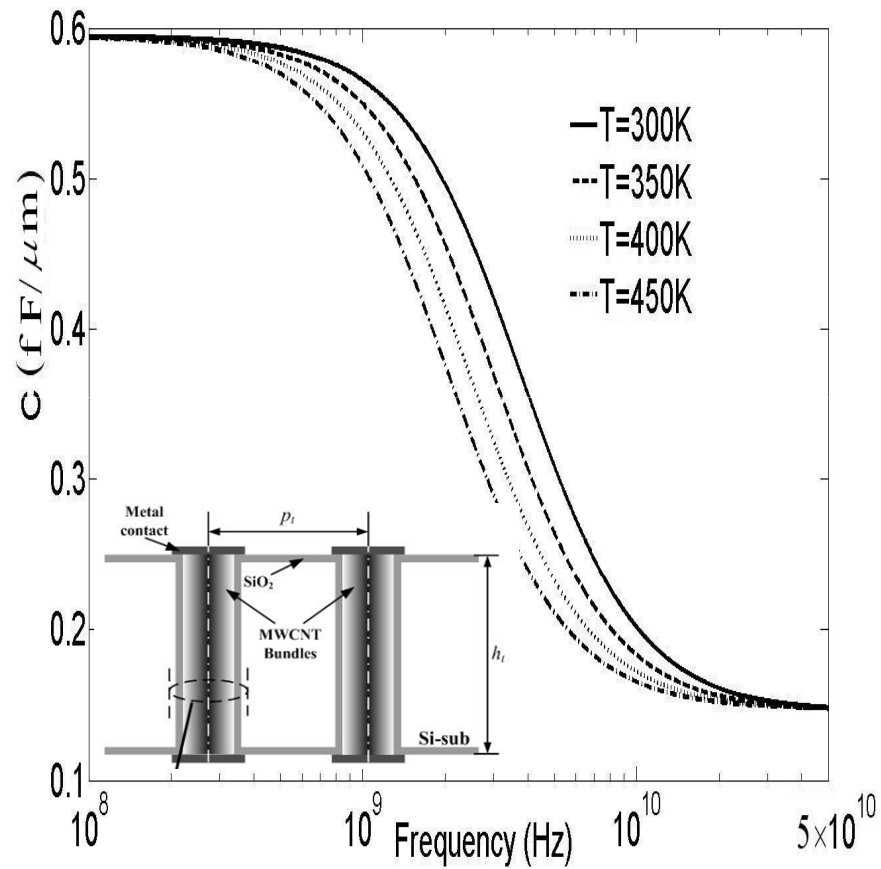
# Modeling of TS-MWCNTBV



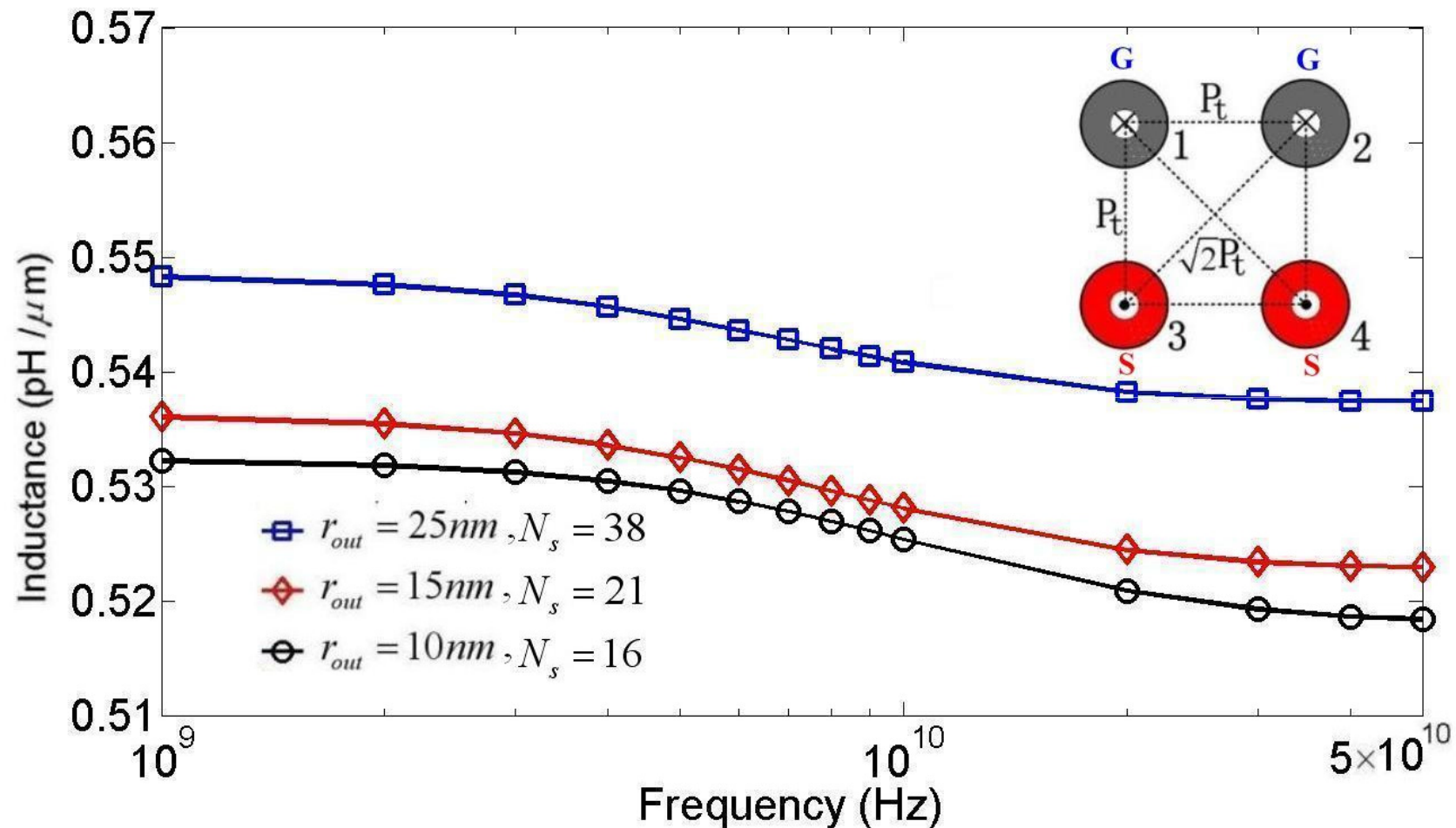
$$\begin{aligned}
 L_T^{(i)} \Big|_{i=1,3} &= L_{CNT}^{(i)} - M^{(i,2)} + M^{(1,3)} \\
 &= L_{CNT}^{(i)} - \frac{\mu}{4} \cdot \text{Im} \left[ H_0^{(2)} ((1-j)p_t^{(i,2)} / \delta_{Si}) \right] \\
 &\quad + \frac{\mu}{4} \cdot \text{Im} \left[ H_0^{(2)} ((1-j)p_t^{(1,3)} / \delta_{Si}) \right]
 \end{aligned}$$

$$\begin{aligned}
 L_T^{(2)} &= L_{CNT}^{(2)} - M^{(1,2)} - M^{(2,3)} \\
 &= L_{CNT}^{(2)} - \frac{\mu}{4} \cdot \text{Im} \left[ H_0^{(2)} ((1-j)p_t^{(1,2)} / \delta_{Si}) \right] \\
 &\quad - \frac{\mu}{4} \cdot \text{Im} \left[ H_0^{(2)} ((1-j)p_t^{(2,3)} / \delta_{Si}) \right]
 \end{aligned}$$

# Modeling of A Couple of MWCNTBV

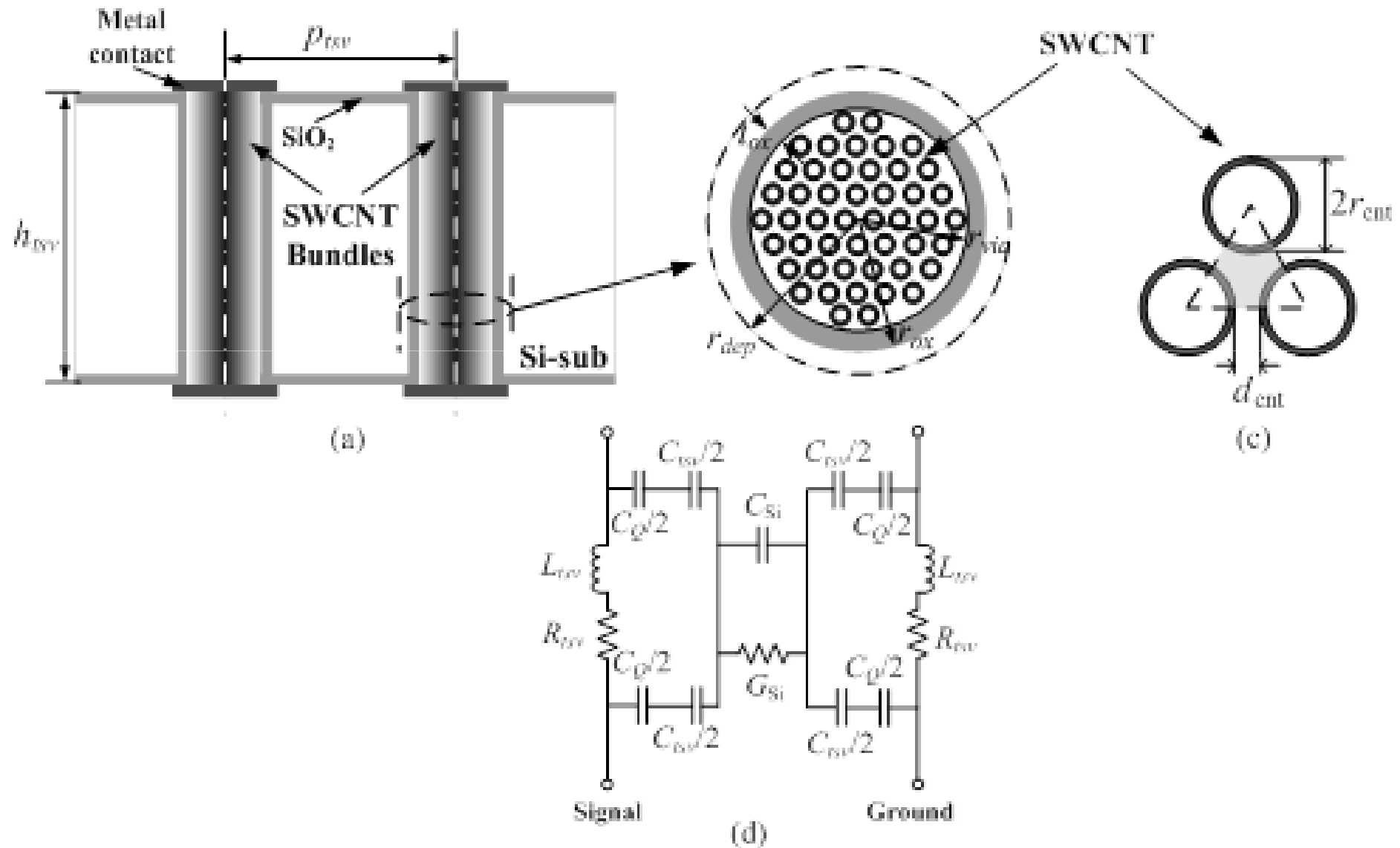


# Modeling of 4 TS-MWCNTBV Array



Total inductance of each via in the 4-TS-MWCNTBV as a function of frequency for different outer radii

# Modeling of A Couple of TS-SWCNTBV

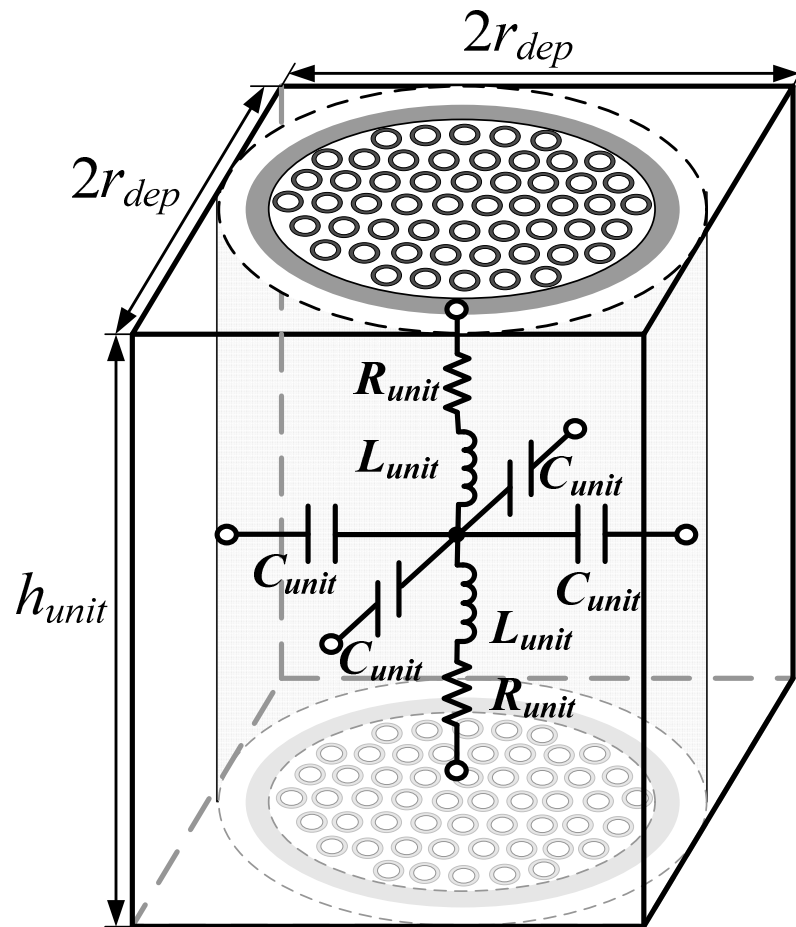


# Problems

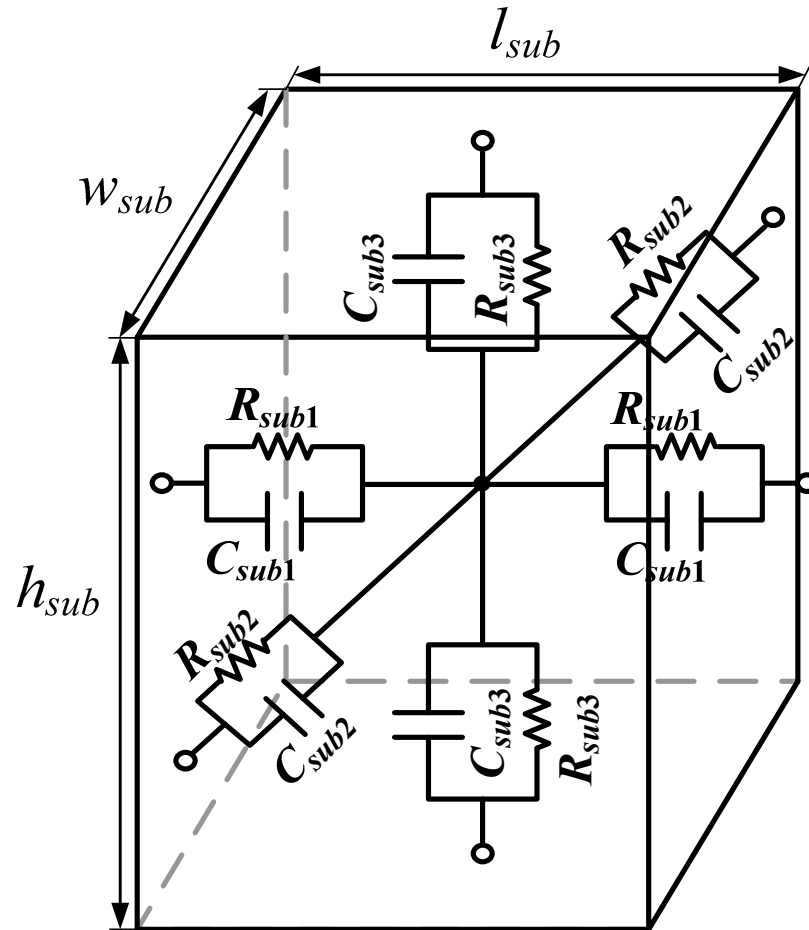
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- (1) The difficulties of charactering effective thermal conductivity of MWCNTB?**
- (2) The effective electrical conductivity of MWCNTB?**

# Modeling of TS-SWCNTBV



(a)

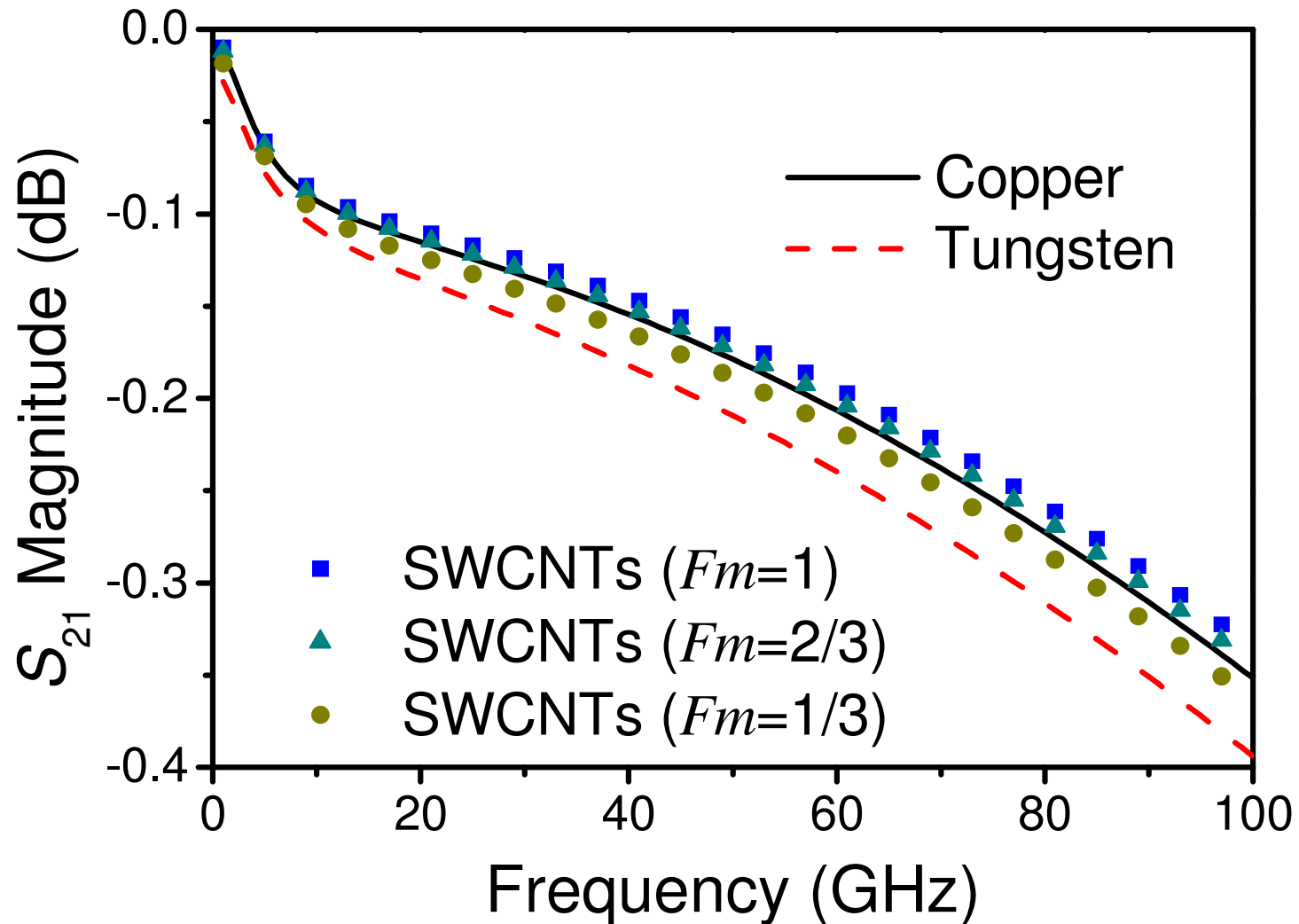


(b)

Equivalent circuit models of (a) TS-SWCNTBV unit cell, and (b) silicon substrate unit cell

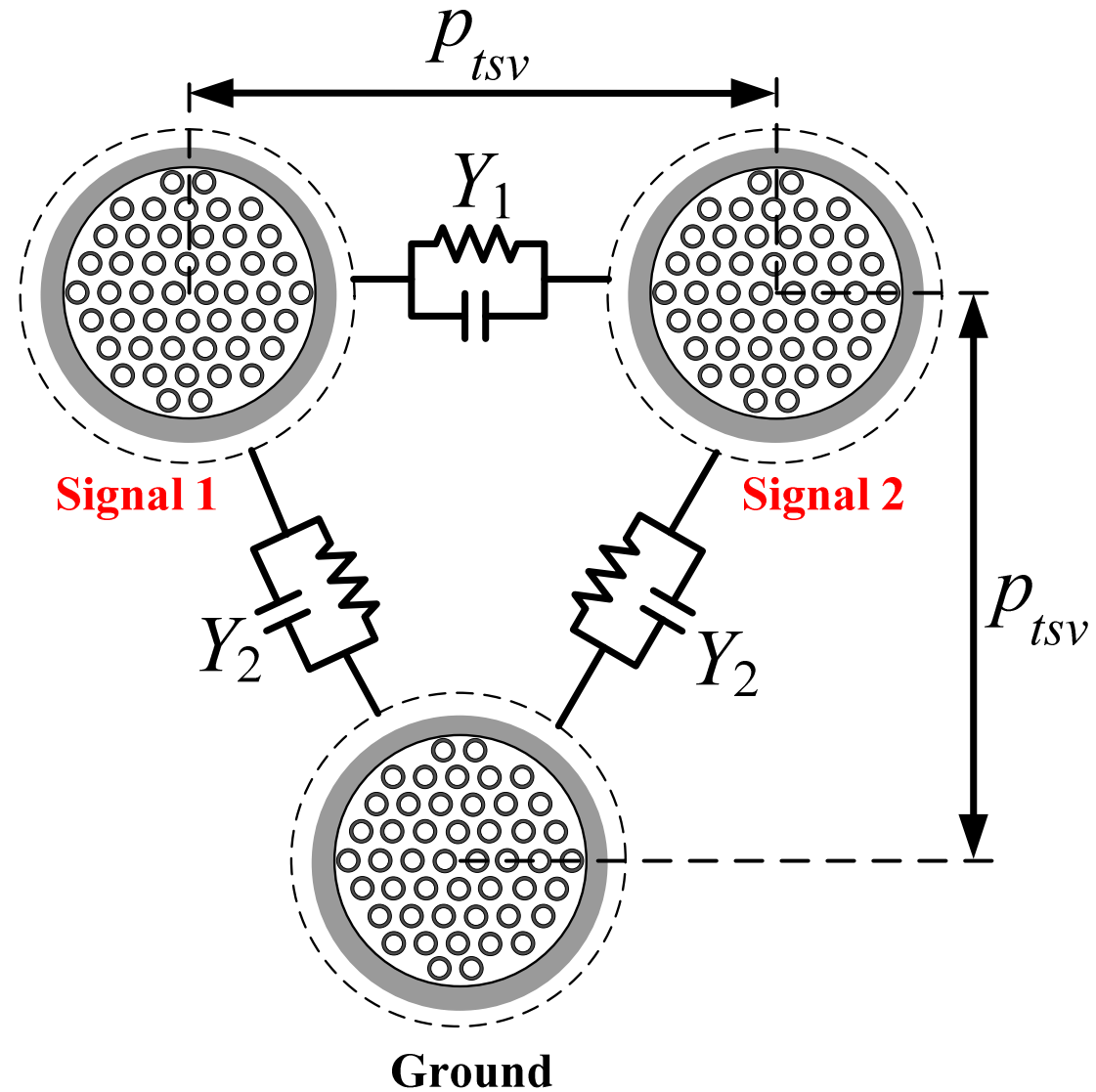


# Modeling of A Couple of TS-SWCNTBV

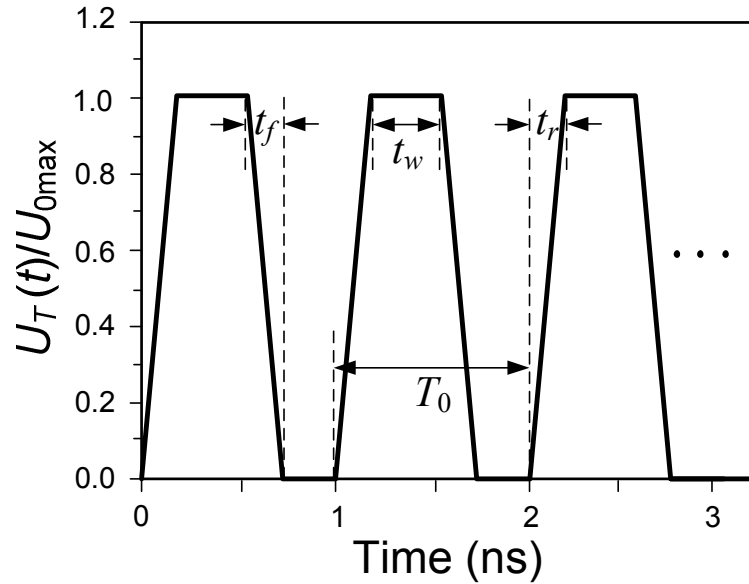


**S-parameter for a pair of TSVs with the same geometry but made of SWCNTs, copper and tungsten, respectively. The radii of all SWCNTs are chosen to be 0.5nm.**

# Modeling of TS-SWCNTBV Array



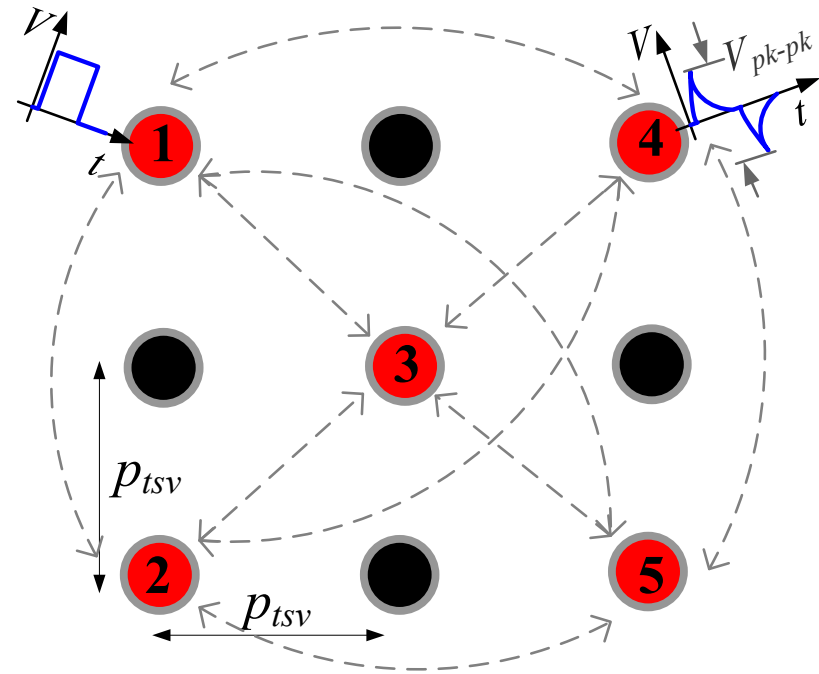
# Coupling Noise in TS-SWCNTBV Array



Waveform of the injected clock signal

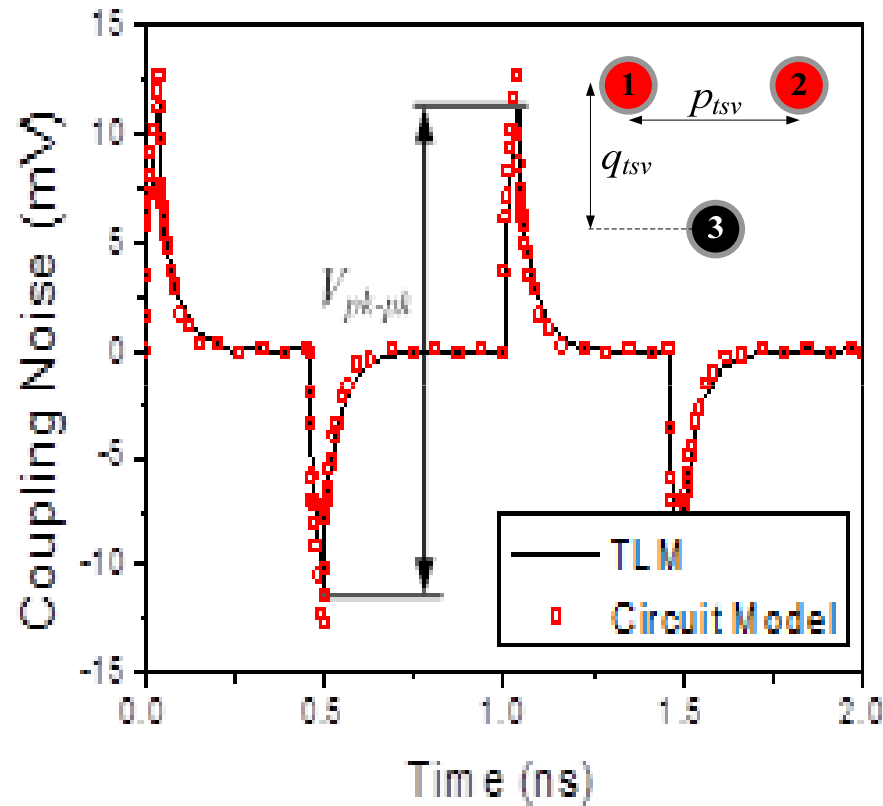
$$U_T(t) = \sum_{i=0}^n U_0(t - iT_0)$$

$$U_0(t) = \begin{cases} U_{0 \max} t / t_r, & t \leq t_r \\ U_{0 \max}, & t_r < t \leq t_r + t_w \\ U_{0 \max} [1 - (t - t_r + t_w) / t_f], & t_r + t_w < t \leq t_r + t_w + t_f \\ 0, & t > t_r + t_w + t_f \end{cases}$$

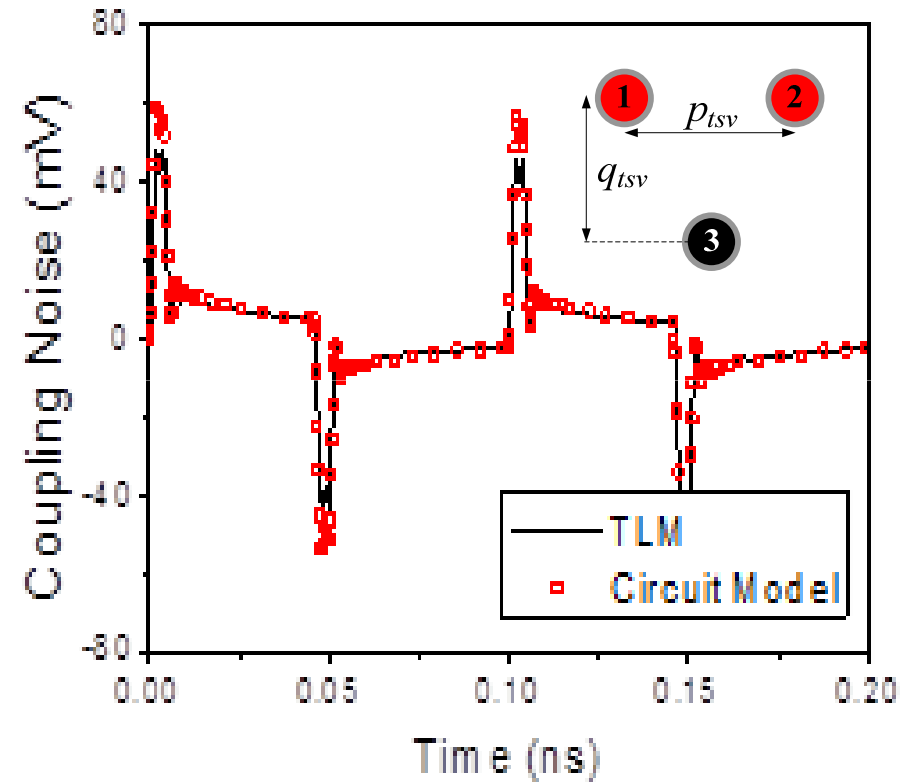


- Signal TS-SWCNTBV
- Ground TS-SWCNTBV

# Coupling Noise in TS-SWCNTBV Array



(a)



(b)

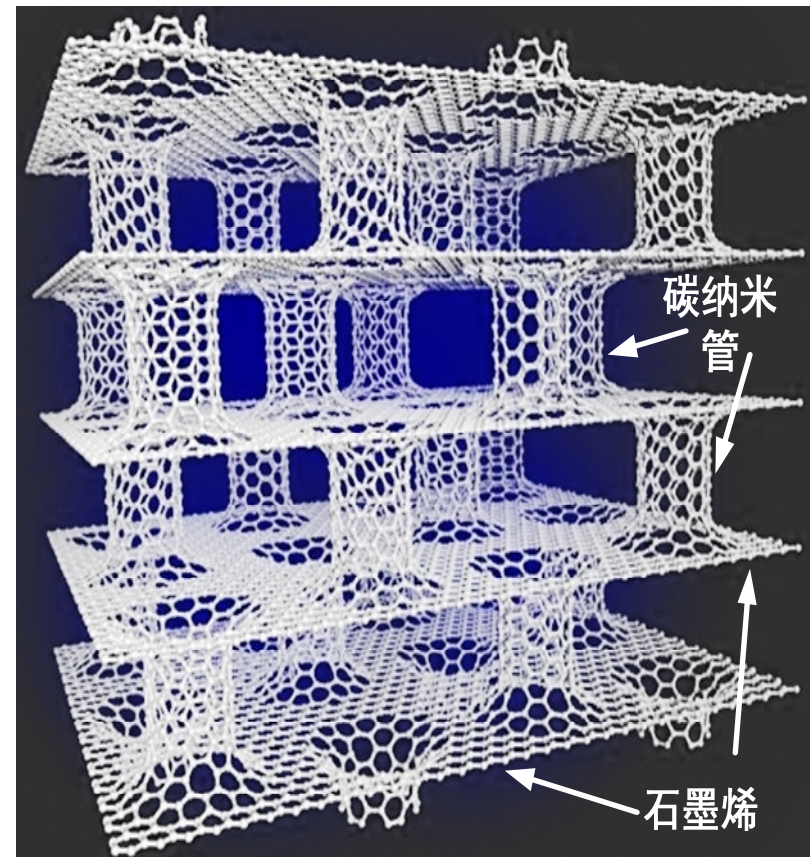
Coupling noise in 3-TS-SWCNTBV array obtained by TLM and the equivalent circuit model. (a) 1 GHz; (b) 10 GHz.

# Coupling Noise in a 3-TS-SWCNTBV Array

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- A waveform clock signal with source resistance of  $50 \Omega$  is injected into the input port of Signal 1
- The rising/falling time ( $t_r$  &  $t_f$ ) are  $0.4\% T_0$  ; the period is 1 ns and 0.1 ns, respectively; the maximum voltage  $U_{0max}$  is 1 V; Mark-Space Ratio (MSR) is 0.5
- The output port of Signal 2 is connected with the load of  $50 \Omega$
- Coupling noise at output port of Signal 2 is captured and compared with the results obtained by the equivalent circuit model
- The peak-to-peak voltage amplitudes of the coupling noise are about 22.4 mV (at 1 GHz) and 91.5 mV (at 10 GHz), respectively
- The amplitude of coupling noise is affected by the rising/falling time very much, which is the reason that it becomes larger at high frequencies

# Multiphysics Solution for Almost Carbon Integration



G. Dimitrakakis, *et al.*, *Nano Lett.*, 8(10), 2008.

**Thanks**

**<http://coer.zju.edu.cn>**